Nucraft offers a free, online product configuration and specification service that saves you time and allows you to be creative while leaving the nuts and bolts to someone else.

• No special software is required, nor is there any learning curve.
• The service applies to all Nucraft products including private office products, conference room products, reception stations, and training tables.
• You can generate quick and accurate answers for budget estimates and/or quick and exact specifications for final quotes.
• Revisions can be made any time you like, and total accuracy is guaranteed.

How it works.
Called iSpec, this service is as close as your phone and your Internet-connected computer. You can use it anytime you need to configure, specify, or price Nucraft furniture. Here is how it works:

1. Schedule an iSpec session by calling 1-877-NUCRAFT or by visiting www.nucraft.com/ispec. (You will be asked to provide some preliminary information on the project. We will respect the confidentiality of the information.)

2. At the scheduled time, a Nucraft project specialist will contact you at the telephone number you provide.

3. You will be directed to the online collaboration site. (All you need is an Internet connection and a Web browser.)

4. Once you are at the site, the Nucraft project specialist will work with you in real time to configure the required product based on your specific direction. (Watch the screen as your workstation appears.)

5. When the specification process is completed, you will receive 2-D or 3-D drawings, the specification itself with guaranteed accurate pricing, and the estimated lead time. (Follow-up sessions may be scheduled at your request to make any necessary modifications.)

iSpec—It’s fast, it’s flexible, it’s a free service from Nucraft.
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WWW.NUCRAFT.COM • TOLL FREE: 1-877-NUCRAFT
General Information

This price book supersedes all previous versions.

Before placing your order, confirm you have all required information necessary. Lead times for orders begin after all required information is included and correct.

Delivery Information
We know lead times are important and sticking to them even more so. We work to maintain a 6-8 week lead time on all standard products in this book from receipt of a clean order. All orders are acknowledged with an approximate shipping date and will be invoiced with the price in effect at the date the purchase order is received.

Shipping charges are prepaid (within the continental U.S.). Therefore, pricing is a delivered price based on normal ground transportation. If you have special instructions, need to ship by air, or are shipping to Alaska or Hawaii, contact Nucraft Customer Service. Nucraft can also help arrange to have products blanket wrapped for an additional charge. Contact the Nucraft Customer Service team or specify it on your purchase order.

Minimum Freight Charge: Any order below $2,100 net will be assessed a $270 net minimum freight charge (one per order).

Orders are subject to acquiring the materials required for manufacturing. Fulfillment can be affected by strikes, fires, embargoes and acts of government. These elements are beyond our control.

Nucraft offers a variety of services to accommodate a wide range of delivery requirements. Availability of these services is dependent on a number of factors and may not be offered with all shipments. Examples of delivery services that have additional fees include:

- Specific date within our standard 3-5 day delivery window (for orders under $50,000 net)
- Specific time of day, morning or afternoon (for orders under $50,000 net)
- Delivery to a warehouse before delivery to its final destination (unless product is picked up at the warehouse)

Contact the Nucraft Customer Service team for availability and pricing on these services.

Freight Terms
Shipping charges for Nucraft products are prepaid for standard delivery in the continental United States. Standard delivery is defined as follows: Product is delivered on a 53’ trailer being pulled by a long-haul tractor (total length of 85’). Facility will receive delivery Monday through Friday between the hours of 8:00 AM and 4:00 PM. Facility has docks with levelers and a fork truck for unloading. Product will be loaded on load bars two levels high. Receiving facility is responsible to have personnel on hand to unload the truck upon arrival, drivers do not unload. Delivery sites or times that do not meet this criteria will be accommodated, but will typically incur a charge to cover additional shipping costs. Please notify Nucraft in advance of the shipment if this is the case and the additional charge (if any) will be determined by Nucraft.

Product ships FOB dock. The customer obtains title to their product and materials, and assumes the risk of loss for them, upon shipment from Nucraft’s facilities.

Storage
Nucraft has no storage facilities for finished product. If a customer cannot accept an order when it is ready for shipment, the customer must designate an alternative shipping address. If no address is provided, Nucraft may, at its discretion, transfer the product to storage. If product is transferred to an off-site storage facility, the customer may be charged for transportation to the facility and for any associated storage fees. Nucraft considers transfer of the product to a storage facility the equivalent of shipment, including invoicing and payment. Customers assume the risk of damage or loss during storage.

Transportation Times and Delays
Third party carriers that Nucraft contracts with will make reasonable efforts to accommodate requested delivery times and dates. Scheduled delivery appointments may, however, be delayed for a variety of reasons, including inclement weather, traffic, transportation equipment problems, and delays encountered at other delivery locations along the delivery route. Nucraft does not recommend scheduling activities that depend on the delivery appointment (for example, scheduling furniture installers to install furniture the day of the delivery appointment). Nucraft shall not be liable for any costs incurred as a result of a missed delivery appointment.

Shipment Damage Claims
Legal title to merchandise passes to the buyer upon acceptance by the carrier. Inspect all cartons upon delivery. Details of visible damage should be noted on the delivery receipt. Do not install product if damage is found upon inspection. The carrier should be notified by the buyer to inspect the merchandise, and file a claim immediately. If visible damage is not apparent, sign the delivery receipt “No visible damage.” This will allow recourse for a concealed damage claim. Although most claims for transportation damages must be filed against the carrier within nine months of the date of delivery, concealed damage claims must be filed within 15 days of receipt.

Do not destroy packing materials until shipment has been inspected. Then proceed to file a claim with the carrier.

Failure to make any claims against Nucraft within 10 days shall constitute acceptance of the merchandise and a waiver of any defects, errors or shortages discovered upon inspection.

Cancellations
Cancellations must be reviewed by our Customer Service team. Because we build your products to order, orders cannot be cancelled once processing has begun. Processing includes but is not limited to development of shop drawings and other engineering drawings. If cancellation is approved, a processing fee of 20-100% will be assessed based on the status of the order.

Change Order Policy
Nucraft will make every attempt to honor any reasonable change request to product provided that the request is received prior to start of production. Change orders will be accepted only if the request is made in writing and received in time to make the change. Nucraft reserves the right to increase our acknowledged price and ship date if necessary to make the requested changes. Please submit any change order request to our Customer Service team. Nucraft will assess charges to the customer as stipulated in the following:

- Standard Orders: Change orders received prior to production will be charged $200 net to cover print and administrative costs.
- Special Orders: Change orders received prior to production will be charged $200 net to cover print and administrative costs. There may be additional costs associated with engineering labor required for the change order.
- Change orders received after production must be evaluated by Nucraft. If approved, the charge will be $200 net plus any restocking charges accumulated. There may be additional costs associated with engineering labor required for the change order.
General Information

**Repair Authorization**
Prior written approval is required for repairs of merchandise charged to Nucraft. Failure to do so will result in customer funded repairs.

**Payment Terms**
Terms consist of a 1% cash discount for payment within 10 days of invoice date, or payment of the net amount within 30 days of the invoice date (1% 10 days, net 30 days). Discount is not allowed on credit card payments.

**Credit Card Payments**
When paying by credit card (Visa, Mastercard or American Express), include the card number, expiration date, card holder name (printed) and card holder signature on the purchase order. A credit card payment form is available upon request. No cash discount allowed on credit card payments.

**Warranty**
Nucraft warrants that each piece of furniture it manufactures will be free from defects in materials and workmanship for a period of ten years of single-shift use. Textiles, decorative trim, electrical components, lamps, mechanical devices, casters and custom-made products not described in Nucraft’s catalog are warranted for one year from the date of original delivery. Height adjustable desk mechanisms are warranted for two years. This warranty is applicable only if the furniture is given normal and proper care and is properly installed and maintained in an office environment. This warranty extends only to products manufactured and sold in North America and only to original purchasers acquiring new Nucraft products through authorized dealers, or from others specifically authorized by Nucraft to sell its products.

Nucraft’s sole obligation under this warranty is to repair or replace, at Nucraft’s discretion, products which prove to be defective during the warranty period. Purchasers may be required to establish that a claim is within the warranty period. To initiate a warranty claim, the purchaser should contact an authorized Nucraft dealer.

This warranty does not cover: 1) Damage caused by a carrier 2) COM (Customer’s Own Material) specified by the customer that is not a standard product offering 3) Color, grain or texture of wood and other covering materials (due to the natural variations over which Nucraft has no control) 4) Damages resulting from user modification, attachments to a product, misuse, abuse, alteration or negligent use.

Nucraft extends no other warranties, expressed or implied, including warranty of merchantability or fitness for a particular purpose. Nucraft shall not be liable for loss of time, inconvenience, commercial loss, incidental or consequential damages.

**Environmental Statement**
Nucraft is committed to supporting responsible environmental policies and practices in all that we do. We strive for sustainability, weighing our business decisions against the costs to the ecological, social and economic systems they affect.

Our products are manufactured to meet the credit requirements of the U.S. Green Building Council’s LEED rating systems in one or more of the following categories:

- Recycled Content
- Certified Wood
- Low-Emitting Materials

**Computer Aided Planning**
Nucraft products and pricing are available on CD via 2020 Cap, an AutoCAD®-based space planning tool.

2020 Cap is an integrated software system developed specifically for interior designers and facility planners to enhance workplace performance. This modern suite of applications works together seamlessly, in concert. Navigate catalogs, select products, design in plan view and 3D, assign options, create worksheets and build a project where you want, when you want. Take your pick. It’s dynamic and interactive. Design projects are a work in progress. And now you can perform any of the many discrete tasks that go into a project any time, any place.

For additional information, you may contact 2020 Cap direct at 800-227-0038.

**iSpec**
Nucraft offers a free online product configuration and specification service that saves you time and allows you to be creative while leaving the nuts and bolts to someone else. No specific software is required, nor is there any learning curve. This service applies to all Nucraft products. For additional information, call 1-877-NUCRAFT and ask for the iSpec Team or log on to www.nucraft.com/ispec.
Finish Information

Surface Materials Palette
We crafted our materials palette using the same demanding standards that distinguish our furniture. Thoughtful design and attention to every detail elevate your possibilities.

Anchored by Nucraft veneers, unrivaled for clarity, quality, and depth of finish, our collection of surface materials comprises a sophisticated set of balanced elements that supports your design vision.

Some elements have their roots in Nucraft’s rich heritage. Others are new materials and reflect current trends and taste. Together, they ensure that you’re ready for today and positioned well for the future. Beautifully.

Custom Finishes
Nucraft specializes in expert custom finish matching. For a nominal upcharge we can provide custom finishes, and we are frequently asked to match the finishes of other furniture manufacturers. For orders over $5000, a finish sample will automatically be sent for approval prior to entering the order. Additionally, for finishes that appear unusual to match or for customers directly requesting a sample, a finish sample will also be sent for approval prior to entering the order.

Custom finishes requiring colored varnishes to create a painted look can only be applied to Maple veneer and require one extra week in addition to the standard leadtime. Nucraft’s standard black finish (G82) can be applied to all Nucraft standard veneers. Walnut is the standard black veneer. Other species must be specified when ordering.

Custom finishes carry a 10% upcharge per item, per finish.

Do not add the finish upcharge to any item that is not wood. Example: casters, ganging connectors.

Treatments
Note: Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded on Page 8. If no direction is provided on incoming orders, default sheen will be selected.

Gloss: Gloss is a durable finish that tends to nicely mask normal wear and leaves wood grain visible to the eye. It achieves a medium gloss open pore appearance (40 – 50 sheen range). Finish numbers preceded by the letter “G” indicate a Gloss finish.

Matte: Like Gloss, Matte is durable, tends to nicely mask normal wear and leaves wood grain visible to the eye. It achieves a low luster, open pore appearance (10 – 20 sheen range). Finish numbers preceded by the letter “M” indicate a Matte finish.

Since each veneer type responds differently to both types of treatment, all will have a distinctive look and feel when finished. For example, a Walnut veneer with a Gloss treatment will remain much more textured than a Cherry veneer with the same treatment.

About the Wood
All Nucraft veneers are carefully selected for uniformity of color and grain. Still, wood is a natural substance and minor variations may occur due to its own uniqueness. Because of this, the furniture you receive may not be an exact match to our samples.

Nucraft takes great pride in our finish color consistency. However, wood is a natural product that will have color variation within a single piece of furniture, as well as from one piece to the next. Other factors also affect color over time, such as exposure to light (both intensity and duration). For example, lighter finishes cause more variation in colors over time.

In cases where a returning customer wants a precise match with existing furniture, we recommend sending a sample of the existing furniture finish. Please contact Nucraft Customer Service to determine an appropriate sample. This will ensure a finish match between old and new orders. This type of order is considered a control sample. There will be a 10% upcharge on an order of this type. Due to natural aging of veneers, natural finishes may vary.

Care and Maintenance of Wood Finishes
Our finish material is a crystal clear, urethane acrylic blend. This type of finish may be repaired in the field by a qualified refinisher.

Nucraft recommends using a damp cloth to clean your fine wood furniture. Always wipe with the grain of the wood. Should your wood furniture require a more thorough cleaning, we recommend using a mild cleaner such as Joy dish soap or Murphy’s oil soap, thoroughly diluted in water (one part soap to thirty parts water). Water will not damage Nucraft’s finish, but will leave surface spots when it dries. To avoid this, dry the surface with a soft cloth after it is cleaned. Marks that cannot be removed with the cleaning methods above may be able to be removed using naptha, a mild degreasing solvent.

Caution: while the use of polishes that contain wax, petroleum solvents or silicones may immediately enhance the “shine” of a product, it may also eventually remove the fine original finish applied in our factory. Silicone on the surface of wood may also make it very difficult to respray or refinish.

All Nucraft furniture is inspected and polished before it leaves our factory. In some instances, the packing materials may imprint on the factory polish. Cleaning and polishing the furniture once it is unpacked will normally restore the furniture to its original beauty.

In some cases, the rubber support feet used on the bottom of common office equipment (teleconferencing phones, laptops, microphones, copiers, etc.) can create unsightly marks in the surface of wood tops, due to oxidation of the lacquer finish. We suggest these machines be placed on a protective type of padding, such as felt.

Wood will fade as a result of exposure to UV light. This is particularly prevalent with light finishes. If color changes due to fading are a concern for your application, the impact can be minimized by selecting medium to dark stains for your wood surfaces. Our top coat includes a UV inhibitor which makes the finishes less prone to fading.
Finish Information

Laminates
Selected Formica® and Nevamar® laminates are available on Training Tables, Conference Tables, Conference Room Furniture and select Occasional Tables. For standard laminate and wood pricing, refer to individual item pricing columns.

Non-Standard Laminates
To order a color other than those on our list (see Page 7), refer to Nevamar or Formica standard grade, matte texture laminate offerings (excluding manufacturers’ non-standard matte offering). Add $90 list per item for a non-standard solid, matrix or pattern. Add 20% per color for wood grain laminates (includes stained-to-match for remainder of unit to match laminate color). Add one week to the lead-time for all non-standard laminate orders. Call the Nucraft Customer Service team for quotes on premium grades and laminates. Mirror and metal laminates are not available.

Care and Maintenance of Laminate and Novawrap
Laminate and Novawrap surfaces may be cleaned with a damp cloth and ordinary soap or non-abrasive household liquid detergent. Dry the surface with a clean cloth or soft paper towel to prevent streaks from appearing.

Care and Maintenance of Metal
Metal surfaces can be wiped with a damp cloth and rubbed dry. A mild non-abrasive household liquid detergent can be used if necessary. Regular maintenance of metal components, including tightening of fasteners and light lubrication of moving parts, will extend the life of your furniture.

Satin Etched Glass
Glass color may vary slightly on multi-piece conference table tops over 180” x 60” when satin etched glass is specified due to the iron content and etching process of the glass.

Care and Maintenance of Glass
Clear or frosted glass may be cleaned with commercial glass cleaner. Be sure to use a lint-free cloth if cleaning the frosted side of the glass.

Stone and Solid Surface Material
Despite its reputation for durability, natural stone can easily be broken during handling and/or installation if proper techniques are not followed. In addition, Nucraft is not responsible for the installation of natural stone or solid surface materials on its products. Therefore, installers specifically trained in the installation of these materials must be utilized to ensure a quality installation. Nucraft shall not be liable for any damages incurred during the handling and/or installation of natural stone or solid surface materials on its products.

Care and Maintenance of Granite
Granite surfaces may be cleaned with a damp cloth and ordinary soap or non-abrasive household liquid detergent. Dry the surface with a clean cloth or soft paper towel to prevent streaks from appearing.

Care and Maintenance of Leather
Genuine leather requires very little care. Nucraft recommends that leather be dusted regularly. If a more thorough cleaning is needed, use lukewarm water and a mild, non-abrasive soap. Generate some lather and lightly rub the surface with cheesecloth. Rinse off any soap film with clean water and towel dry. The leather may dry dull. To restore the leather to a normal gloss, rub it with a clean towel. Never use furniture polish, oil, varnish or ammonia. Saddle soap may be used to prevent the leather from becoming brittle or cracked and to maintain the original supple finish.

Touch Up Finish Kits

<table>
<thead>
<tr>
<th>Model #</th>
<th>Description</th>
<th>Price</th>
</tr>
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<tbody>
<tr>
<td>KIT-M</td>
<td>Metal Kit</td>
<td>80</td>
</tr>
<tr>
<td>KIT-P</td>
<td>Paint Kit</td>
<td>80</td>
</tr>
<tr>
<td>KIT-S</td>
<td>Stain Kit</td>
<td>80</td>
</tr>
</tbody>
</table>

REQUIRED INFORMATION:
(ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
- Kit model number
- Quantity of kits
- Specify finish (See Pages 6-7)

General Information:
- Touch-up kits must be ordered on a purchase order separate from Nucraft product due to Hazmat shipping
## WOOD FINISHES

### STANDARD
Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded. If no direction is provided, default sheen will be selected.

<table>
<thead>
<tr>
<th>Ash</th>
<th>Matte</th>
<th>Gloss</th>
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</thead>
<tbody>
<tr>
<td>Chalk</td>
<td>M48</td>
<td>G48</td>
</tr>
<tr>
<td>Angora</td>
<td>M49</td>
<td>G49</td>
</tr>
<tr>
<td>Blanco</td>
<td>M44</td>
<td>G44</td>
</tr>
<tr>
<td>Oat</td>
<td>M45</td>
<td>G45</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rift Cut Oak</th>
<th>Matte</th>
<th>Gloss</th>
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</thead>
<tbody>
<tr>
<td>Nougat</td>
<td>M01</td>
<td>G01</td>
</tr>
<tr>
<td>Wheat</td>
<td>M02</td>
<td>G02</td>
</tr>
<tr>
<td>Carbon</td>
<td>M03</td>
<td>G03</td>
</tr>
<tr>
<td>Bramble</td>
<td>M07</td>
<td>G07</td>
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</table>

<table>
<thead>
<tr>
<th>Cherry</th>
<th>Matte</th>
<th>Gloss</th>
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</thead>
<tbody>
<tr>
<td>Sherry</td>
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<td>Cognac</td>
<td>M21</td>
<td>G21</td>
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<tr>
<td>Spring</td>
<td>M95</td>
<td>G95</td>
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<tr>
<td>Auburn</td>
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<td>G93</td>
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<table>
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<th>Walnut</th>
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<tr>
<td>Marron</td>
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<td>G35</td>
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<td>Mocha</td>
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<td>G33</td>
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<tr>
<td>Zinc</td>
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<td>G30</td>
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<tr>
<td>Onyx</td>
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<td>G82</td>
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<tr>
<td>Otter</td>
<td>M31</td>
<td>G31</td>
</tr>
<tr>
<td>Walnut</td>
<td>M26</td>
<td>G26</td>
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<tr>
<th>Linea</th>
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</thead>
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<tr>
<td>Oak Linea</td>
<td>M08</td>
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<td>Walnut Linea</td>
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<thead>
<tr>
<th>Paldao</th>
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<tr>
<td>Thicket</td>
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</tr>
<tr>
<td>Paldao</td>
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<td>G76</td>
</tr>
</tbody>
</table>

### HERITAGE COLLECTION
Heritage Collection consists of popular mainstays of the Nucraft veneer collection preserved from our previous offering.

<table>
<thead>
<tr>
<th>Matte</th>
<th>Gloss</th>
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<tbody>
<tr>
<td>Natural Maple</td>
<td>M60</td>
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<tr>
<td>Natural Walnut</td>
<td>M25</td>
</tr>
<tr>
<td>Castano Walnut</td>
<td>M37</td>
</tr>
<tr>
<td>Cordovan Cherry</td>
<td>M99</td>
</tr>
<tr>
<td>CoCo Cherry</td>
<td>M96</td>
</tr>
</tbody>
</table>

### PREMIUM
(Please refer to specific product lines for application restrictions)

#### Quartered Figured Anigre
- Roux M11 G11
- Truffle M12 G12
- Velvet M18 G18

#### Black Limba
- Morel M73 G73
- Sable M71 G71

### METAL FINISHES

- Aged Bronze A8010
- Black A44
- Burnished A8009
- Cloud A8004
- Foil A8006
- Galaxy A8007
- Satin Bronze A8011
- Shadow A8005
- Storm A8012

### PAINTS

<table>
<thead>
<tr>
<th>Matte</th>
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<tr>
<td>Aged Bronze S8010</td>
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<tr>
<td>Black S44</td>
<td></td>
</tr>
<tr>
<td>Burnished S88</td>
<td></td>
</tr>
<tr>
<td>Cloud S8004</td>
<td></td>
</tr>
<tr>
<td>Foil S8006</td>
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</tr>
<tr>
<td>Galaxy S8007</td>
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<tr>
<td>Moonlight S87</td>
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<tr>
<td>Satin Bronze S8011</td>
<td></td>
</tr>
<tr>
<td>Shadow S8005</td>
<td></td>
</tr>
</tbody>
</table>

Paint to Match
To request a custom paint color, contact Nucraft Customer Service. A paint sample must be matched and approved prior to order.
Upholstery Fabric

Applies to Benches

Nucraft is pleased to have partnered with KnollTextiles, Spinneybeck, and UltraFabrics to offer a concise selection of standard upholstery fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

Knoll Felt* | K1207 | Grade C
Ivory 1
Apple 3
Canary 5
Poppy 7
Cadet 11
Mocha 15
Pewter 17
Tar 20

Knoll Hopsack* | K1206 | Grade C
Buff 1
Stucco 2
Lime 4
Magenta 9
Red 10
Admiral 11
Putty 13
Black 16

Knoll Hourglass* | K1523 | Grade A
Gull 2
Sandbar 3
Flax 5
Beeswax 6
Sizzle 9
Tart 11
Bluebird 13
Spring 16
Bark 21
Misty 24
Alley 27

Spinneybeck Volo | VO | Grade F
Lichen 902
Rust 905
Talc 939
Mauve Beige 954
Oatmeal 957
Parchment 960
Petroglyph 962
Tuscany 963
Casablanca 975
Dromedary 977
Black BLCK

Spinneybeck Vincenza | VZ | Grade E
Salvi 2101
Ponte Furo 2102
Villabalzana 2108
Castello di Bellaguardia 2112
Scamozzi 2114
Peralolo 2115
Costoza 2116
Nocciola 2117
Appia Antica 2120
Cinque Terre 2122
Black BLCK

UltraFabrics Brisa | 303 | Grade B
French Vanilla 3866
Birch 3019
White 5747
Bone 3822
Shiitake 3022
New Sand 3946
Bark 3914
Peat 3200
Canyon 3825
Coffee Bean 3023
Black Onyx 5749

GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics from some of the biggest names in the textile industry have been graded into this price list. For a current list of graded-in manufacturers and additional information on our graded-in fabrics program, please go to www.nucraft.com. All Graded-In and COM fabrics will require pre-approval for use on Talis and Arena benches. Please contact Nucraft Customer Service for assistance with this process.

NET PRICE PER YARD NUCRAFT GRADE
$0 - $20.00 A
$20.01 - $35.00 B
$35.01 - $50.00 C
$50.01 - $65.00 D
$65.01 - $80.00 E
$80.01 - $95.00 F
$95.01 - $110.00 G
$110.01 - $125.00 H

*In addition to being available on all of our bench and pedestal cushion applications, these upholstery fabrics are approved for tackzone application on Nucraft products.
COM Specification

For COM orders please include the following:
• Name of customer
• Customer’s purchase order number
• Model number and quantity of piece(s) to be covered
• Specify right-way or railroad application (railroad is the default if no selection is made)
• If fabric is a stripe or pattern, specify vertical or horizontal application
• Supplier’s name, material number and description

YARDAGE ESTIMATING
All yardages in the price list are based on 54” wide plain (no match) fabric. The following is a guide for fabrics that are less than 54” wide or have a pattern match.

Fabric Less Than 54” Wide
For 50” wide fabrics allow 10% additional fabric
For 48” wide fabrics allow 15% additional fabric
For 45” wide fabrics allow 20% additional fabric
For 36” wide fabrics allow 50% additional fabric

For Pattern Match Fabrics
3” to 14” repeat allow 15% additional fabric
15” to 19” repeat allow 20% additional fabric
20” to 27” repeat allow 25% additional fabric
28” to 36” repeat allow 30% additional fabric

Nucraft may add a charge for sewing, cutting and matching unusual COM or COL materials to cover additional costs. Call customer service for pricing.

It is the sole responsibility of the customer to determine that the fabric is appropriate for the application in which it will be used. Once COM/COL is accepted, Nucraft assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Nucraft product beyond our normal quality standards.

All Graded-In and COM fabrics will require pre-approval for use on Talis and Arena benches. Please contact Nucraft Customer Service for assistance with this process.

The fabric should be sent to the following address:
Nucraft Furniture Company
5151 West River Drive
Comstock Park, MI 49321
Attn: Order Processing

FIRE RESISTANCE
All Nucraft benches incorporating upholstery fabrics meet California Technical Bulletin 116/117 and BIFMA X5.7 - Voluntary Upholstered Furniture Flammability Standard for Non-Residential, Non-Live-In Occupancies.

COM LEATHER SPECIFICS
The following is a guide for specifying leather requirements. The guide is based on the following general information.

A full “domestic” hide is approximately 50-60 square feet. A specialty or calf hide is approximately 35 square feet. Of this footage there are various non-usable areas included in the hide’s size. Conversion of fabric yardage to leather is approximately 1 yard = 18 square feet.

Bench Requirements
48” benches will require 1/2 domestic hide or 1 full calf hide.

60” benches will require 1 domestic hide or 2 calf hides.

72” benches will require approximately 1 full domestic hide or 3 calf hides.

The boxing around the seat, if required, will have 4-6 seams that will be placed aesthetically based on the yield and usable remains of the hides.
High-Tech Lectern Planning

Section Contents
Column and Case Lecterns
High-Tech Lectern Dimensions
Platform Dimensions
Power and Data Module
Technology Accommodation

Column Lectern

Case Lectern

Platform
Slide-Out Shelf
Pivoting Access Panels
Casters

Platform
Light
Dashboard
Microphone
Power & Data Module
Privacy Screen
Slide-Out Shelf

Fixed Upper Shelf with Optional Pull-Out Shelf
Fixed Lower Shelf
Equipment Cabinet
Glides
High-Tech Lectern Planning

Dimensions:

**Column Lectern**

- 27.75”
- 21.75”
- 50.5”
- 5.875”

**Case Lectern**

- 31.75”
- 25”
- 50.5”
- 5.875”

**Slide-Out Shelf**

- 10.375”
- 1.375”

**Fixed Upper Shelf with Pull-Out Drawer**

- 19.875”
- 1.375”
- 10.5”
- 5.25”

*Note: Pull-Out Drawer Width: 19-3/8 Depth: 8-7/8*

**Fixed Upper/Lower Shelf**

- 19.875”
- 2-375”
- 10.5”
- 5.25”

**Equipment Cabinet**

*Note: Equipment Cabinet not available on Column Lectern*

- 23.875”
- 13.125”
- 17.5”

3” perimeter cutout on back
High-Tech Lectern Planning

Platform Dimensions:

Column Lectern

Case Lectern

NOTE: Dashboards shown with Power and Data Module and microphone

Power & Data Module

Includes:

- (2) Simplex Receptacles
- (1) Data AAP with (2) RJ-45 connectors
- (4) Blank AAP faceplates
- Depth of unit: 4"
- 10’ Power Cord
High-Tech Lectern Planning

Technology Accommodations

NOTE: The Equipment Cabinet includes a lock and standard 19"-wide equipment racks. The equipment racks can accommodate up to six Rack Units (RU). A Rack Unit is 1-3/4" high and most audiovisual equipment is one or two RU in height.

Dashboard

*Note- Shown with Power & Data Module and microphone

Column Lectern

- Width: 23-1/4
- Depth: 5-3/4

Case Lectern

- Width: 27-1/4
- Depth: 5-3/4

NOTE: The Equipment Cabinet includes a lock and standard 19"-wide equipment racks. The equipment racks can accommodate up to six Rack Units (RU). A Rack Unit is 1-3/4" high and most audiovisual equipment is one or two RU in height.
High-Tech Lectern

<table>
<thead>
<tr>
<th>High-Tech Lectern</th>
<th>Model #</th>
<th>W x D x H</th>
<th>Description</th>
<th>V</th>
<th>Paint</th>
</tr>
</thead>
<tbody>
<tr>
<td>AVL-2845</td>
<td>28&quot; x 22&quot; x 45&quot;</td>
<td>Column lectern</td>
<td></td>
<td>6567</td>
<td>6567</td>
</tr>
<tr>
<td>AVL-2845-CP</td>
<td>28&quot; x 22&quot; x 45&quot;</td>
<td>Column lectern with Power &amp; Data Module</td>
<td>7551</td>
<td>7551</td>
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<tr>
<td>AVL-3245</td>
<td>32&quot; x 25&quot; x 45&quot;</td>
<td>Case lectern</td>
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<td>10032</td>
<td>10032</td>
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<tr>
<td>AVL-3245-CP</td>
<td>32&quot; x 25&quot; x 45&quot;</td>
<td>Case lectern with Power &amp; Data Module</td>
<td>11017</td>
<td>11017</td>
<td></td>
</tr>
</tbody>
</table>

**Options:**

- Fixed Upper Shelf (Select One):
  - Fixed Upper Shelf
  - Fixed Upper Shelf with Pull-Out Drawer
- Microphone (Select One):
  - Gooseneck Microphone
- Boundary Microphone
- Slide-Out Shelf (right side only)
- Fixed Lower Shelf
- Light with dimmer
- Cable Shroud
- Adjustable Glides

**Required Information:**

ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION

See pages 6-7 for surface material options.

- Choose Wood Species & Finish, and Paint Color (for Slide-Out Shelf) if -V option is selected
- Choose Wood Species & Finish, and Paint Color if -PA is selected
- Choose Metal Finish

**General Information:**

- Includes 115 volt, 6 plug outlet strip
- Surrounding edge of platform is 1-1/4" thick solid hardwood
- Feet, Dashboard, and privacy screen are powder coated metal
- Bottom of lectern includes cable egress grommet
- Feet come standard with locking casters (adjustable glides also available, add -GB)
- Caster color will default based on metal finish (Cloud, Burnished, and Foil finish have Smoke casters; Shadow and Galaxy finish have Black casters)
- Dashboard includes convenience shelf and optional Power & Data Module (includes two simplex receptacles, two data ports and four blank AAP faceplates)
- Slide-Out Shelf (located on right side only) is always painted MDF
- Equipment Cabinet includes removable equipment rack and lock
- Fixed Shelves and Equipment Cabinet include grommets for wire management
- When ordering -V, all options are veneer except Slide-Out Shelf (if specified)
- When ordering -PA, all shelves and Equipment Cabinet are painted MDF
- Slide-Out Shelf can support up to 20 lbs

**AV Connectors & Mounting Plates**

<table>
<thead>
<tr>
<th>Model #</th>
<th>Description</th>
<th>Style</th>
<th>W X H</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLDF-1</td>
<td>Blank faceplate, single height</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>46</td>
</tr>
<tr>
<td>FLDF-2</td>
<td>One VGA 15-pin HD Female to Female Gender Changer; one 3.5mm Stereo Mini Jack to Solder Tabs</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>168</td>
</tr>
<tr>
<td>FLDF-3</td>
<td>One VGA 15-pin HD Female to Female Gender Changer</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>132</td>
</tr>
<tr>
<td>FLDF-4</td>
<td>One RJ-11 Female to Punch Down - Phone</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>122</td>
</tr>
<tr>
<td>FLDF-5</td>
<td>One RJ-45 Female to Female Barrel - Data</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>107</td>
</tr>
<tr>
<td>FLDF-6</td>
<td>Two RJ-45 Female to Female Barrels, single height</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>144</td>
</tr>
<tr>
<td>FLDF-7</td>
<td>Two RJ-45 Female to Punch Down for CAT 6 - AMP</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>204</td>
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<tr>
<td>FLDF-8</td>
<td>Two RJ-45 Female to Punch Down for CAT 6 - Leviton</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>204</td>
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<tr>
<td>FLDF-10</td>
<td>Two RJ-45 Female to Punch Down for CAT 6 - Panduit</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>204</td>
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<tr>
<td>FLDF-11</td>
<td>Two USB A Female to Two USB A Female on 10&quot; Pigtails</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>229</td>
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<tr>
<td>FLDF-12</td>
<td>Blank faceplate, double height</td>
<td>Double</td>
<td>3-1/2 x 1-3/8</td>
<td>58</td>
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<tr>
<td>FLDF-13</td>
<td>Two RJ-45 Female to Female Barrels, double height</td>
<td>Double</td>
<td>3-1/2 x 1-3/8</td>
<td>144</td>
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<tr>
<td>FLDF-14</td>
<td>Cable Pass-Through Set - one top, one bottom</td>
<td>Double</td>
<td>3-1/2 x 1-3/8</td>
<td>254</td>
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<tr>
<td>FLDF-15</td>
<td>One HDMI Female to Female Barrel</td>
<td>Single</td>
<td>3-1/2 x 5/8</td>
<td>168</td>
</tr>
</tbody>
</table>

**General Information:**

- All connectors and faceplates are Extron® Architectural Adapter Plates (AAP)
- Faceplates are black