

# ASCARI

NUCRAFT

## Standard Materials Guide

We've crafted our materials palette using the same demanding standards that distinguish our furniture, understanding that thoughtful design and attention to every detail elevate your possibilities.

Some elements have their roots in Nucraft's rich heritage. Others are new materials and reflect current trends and tastes. Together, they ensure that you're ready for today and positioned well for the future. Beautifully.

[View and Order Samples Here](#)



## MATERIAL OPTIONS

### Work Surfaces



- Veneer

### Supports (Panel Leg + Peninsula)



- Paint
- Veneer

### Cases (Pedestal, Lateral, Tower)



- Paint
- Veneer

### Drawer Fronts



- Paint (*Painted or Veneer Cases*)
- Veneer (*Veneer Cases Only*)

### Pulls



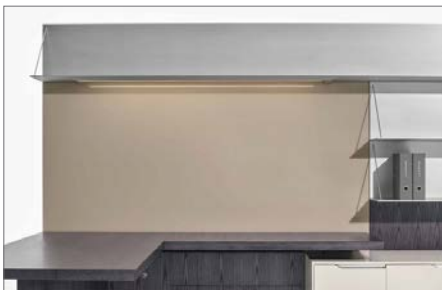
- Powdercoat
- Polished Chrome

### Integrated Pulls (Metal Inserts)



- Powdercoat
- Polished Chrome
- Veneer (*Matching Case/Drawer Selection*)

### Wall Panel



- Glass (*Magnetic*)
- Veneer (*Magnetic*)
- Fabric

### Overhead Shelves



- Veneer (*with Veneer Shelf*)
- Anodized Aluminum (*with Aluminum Shelf*)

### Storage Shelves (Back Panel)



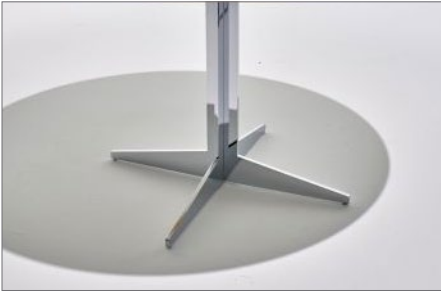
- Veneer (*with Aluminum Shelf*)
- Anodized Aluminum (*with Aluminum Shelf*)
- Paint (*with Aluminum Shelf*)

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### Metal Bases (Hoop, Column, X)



- Powdercoat
- Chrome

### Table Tops



- Veneer
- Glass
- Stone (*Round Tables Only*)
- Solid Surface



# ASCARI SURFACE MATERIALS

## WOOD FINISHES

### STANDARD

Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded. If no direction is provided, default sheen will be selected.

	Matte	Gloss
<b>Quarter Cut Ash</b>		
Blanco	<b>M44</b>	G44
Char	<b>M50</b>	G50

<b>Rift Cut Oak</b>		
Carbon	M03	<b>G03</b>

<b>Flat Cut Oak</b>		
Dune	<b>M05</b>	G05
Portobello	<b>M7413</b>	G7413

<b>Flaky Oak</b>		
Sahara	<b>M61</b>	G61

<b>Quarter Cut Cherry</b>		
Cognac	M21	<b>G21</b>
Auburn	M93	<b>G93</b>

<b>Quarter Cut Walnut</b>		
Marron	<b>M35</b>	G35
Mocha	<b>M33</b>	G33
Zinc	M30	<b>G30</b>
Onyx	M82	<b>G82</b>
Otter	M31	<b>G31</b>

<b>Quarter Cut Maple</b>		
Natural Maple	M60	<b>G60</b>

<b>Linea</b>		
Oak Linea	<b>M08</b>	G08
Walnut Linea	<b>M27</b>	G27
Euro Birch Linea	<b>M09</b>	G09
Silver Birch Linea	M10	<b>G10</b>

<b>Quarter Cut Paldao</b>		
Thicket	<b>M75</b>	G75
Paldao	<b>M76</b>	G76
Canyon	M77	<b>G77</b>

## METAL FINISHES

Aged Bronze	A8010
Black	A44
Burnished	A8009
Clear Anodized	CA
Cloud	A8004
Foil	A8006
Galaxy	A8007
Satin Bronze	A8011
Shadow	A8005
Storm	A8012

## PAINTS

Aged Bronze	S8010
Black	S44
Burnished	S88
Cloud	S8004
Foil	S8006
Galaxy	S8007
Moonlight	S87
Satin Bronze	S8011
Shadow	S8005

### Paint to Match

To request a custom paint color, contact Nucraft Customer Service. A paint sample must be matched and approved prior to order.

## GLASS (SATIN OR GLOSS)

	Satin	Gloss
Black	BS	-
Clove	VS	VG
Meringue	MS	MG
Quill	QS	QG
White	WS	WG



# ASCARI SURFACE MATERIALS

## STONE TOPS

Stone orders may affect lead times. Please contact Nucraft Customer Service for details.

		<b>Subtop Paint Color</b>
<b>Stone</b>		
Absolute Black Honed Granite	ST01	S8007
Carrara Marble	ST16	S8004
<b>Quartz   Wilsonart</b>		
Haida	ST14	S8004
Lazio	ST18	S8004
Serene	ST17	S8004
Grey Lake	ST20	S8007

## SOLID SURFACE TOPS

Wilsonart Designer White	ST11
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# UPHOLSTERY FABRIC

Applies to Pedestal Cushions

Nucraft is pleased to have partnered with KnollTextiles, Spinneybeck, and UltraFabrics to offer a concise selection of standard upholstery fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

### Knoll Felt\* | K1207 | Grade C

Ivory	1
Apple	3
Canary	5
Poppy	7
Cadet	11
Mocha	15
Pewter	17
Tar	20

### Knoll Hopsack\* | K1206 | Grade C

Buff	1
Stucco	2
Lime	4
Magenta	9
Red	10
Admiral	11
Putty	13
Black	16

### Spinneybeck Volo | VO | Grade F

Lichen	902
Rust	905
Talc	939
Mauve Beige	954
Oatmeal	957
Parchment	960
Petroglyph	962
Tuscany	963
Casablanca	975
Dromedary	977
Black	BLCK

### Spinneybeck Vincenza | VZ | Grade E

Salvi	2101
Ponte Furo	2102
Villabalzana	2108
Castello di Bellaguardia	2112
Scamozzi	2114
Peralolo	2115
Costozza	2116
Nocciola	2117
Appia Antica	2120
Cinque Terre	2122
Black	BLCK

### UltraFabrics Brisa Original | 533 | Grade B

French Vanilla	3866
Birch	3019
White	5747
Bone	3822
Shiitake	3022
New Sand	3946
Bark	3914
Peat	3200
Canyon	3825
Coffee Bean	3023
Black Onyx	5749

### GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics from some of the biggest names in the textile industry have been graded into this price list. For a current list of graded-in manufacturers and additional information on our graded-in fabrics program, please go to [www.nucraft.com](http://www.nucraft.com).

NET PRICE PER YARD	NUCRAFT GRADE
\$0 - \$20.00	A
\$20.01 - \$35.00	B
\$35.01 - \$50.00	C
\$50.01 - \$65.00	D
\$65.01 - \$80.00	E
\$80.01 - \$95.00	F
\$95.01 - \$110.00	G
\$110.01 - \$125.00	H

\*In addition to being available on all of our Pedestal cushion applications, these upholstery fabrics are approved for tackzone application and drawer bottoms on Nucraft products.



# TACKZONE FABRIC

## KNOLLTEXTILES

Nucraft is pleased to have partnered with KnollTextiles to offer a concise selection of standard fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

All tackzone fabrics are applied railroaded

### KnollTextiles Beacon | W1597 | Grade A

Spotlight	1
Tusk	2
Fossil	3
Marsh	4
Saffron	5
Hotshot	6
Bonfire	7
Reef	8
Nile	9
Putty	10
Cool Gray	11
Dust	12

### KnollTextiles Reflect | W884 | Grade B

Ice	1A
Titanium	2A
Sterling*	3A
Ecru	5A
Ember	9A
Target	10A
Sharkskin	13A
Lagoon	14A

\*Default Fabric

## GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics have been graded into the price list. We work with various distributors and now offer a larger selection of fabrics. For a current list of graded-in manufacturers, check our website at [www.nucraft.com](http://www.nucraft.com)

NET PRICE PER YARD	NUCRAFT GRADE
\$0 - \$20.00	A
\$20.01 - \$35.00	B
\$35.01 - \$50.00	C
\$50.01 - \$65.00	D
\$65.01 - \$80.00	E
\$80.01 - \$95.00	F
\$95.01 - \$110.00	G
\$110.01 - \$125.00	H

For additional information on our graded-in fabrics program, please go to [www.nucraft.com](http://www.nucraft.com).



# COM SPECIFICATION

## For COM orders please include the following:

- Name of customer
- Customer's purchase order number
- Model number and quantity of piece(s) to be covered
- Specify right-way or railroad application (railroad is the default if no selection is made)
- If fabric is a stripe or pattern, specify vertical or horizontal application
- Supplier's name, material number and description

## YARDAGE ESTIMATING

All yardages in the price list are based on 54" wide plain (no match) fabric. The following is a guide for fabrics that are less than 54" wide or have a pattern match.

### Fabric Less Than 54" Wide

For 50" wide fabrics allow 10% additional fabric

For 48" wide fabrics allow 15% additional fabric

For 45" wide fabrics allow 20% additional fabric

For 36" wide fabrics allow 50% additional fabric

### For Pattern Match Fabrics

3" to 14" repeat allow 15% additional fabric

15" to 19" repeat allow 20% additional fabric

20" to 27" repeat allow 25% additional fabric

28" to 36" repeat allow 30% additional fabric

Nucraft may add a charge for sewing, cutting and matching unusual COM or COL materials to cover additional costs. Call customer service for pricing.

### It is the sole responsibility of the customer to determine that the fabric is appropriate for the application in which it will be used.

Once COM/COL is accepted, Nucraft assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Nucraft product beyond our normal quality standards.

## FIRE RESISTANCE

Nucraft will only work with textiles that meet the ACT Voluntary Performance Guidelines:

- Nucraft fabric tack panels incorporate fabrics that meet the ASTM E 84 standard US flammability test for wrapped panels.
- Nucraft upholstery fabrics for benches and cushions must meet one or more of the following flammability tests; NFPA 260, NFPA 701, or CAL 117.
- All COM fabrics must meet the required flammability standards per fabric application.
- Nucraft reserves the right to decline any fabrics that do not meet ACT standard flammability requirements.

## COM LEATHER SPECIFICS

The following is a guide for specifying leather requirements. The guide is based on the following general information.

A full "domestic" hide is approximately 50-60 square feet. A specialty or calf hide is approximately 35 square feet. Of this footage there are various non-usable areas included in the hide's size. Conversion of fabric yardage to leather is approximately 1 yard = 18 square feet.

### Bench Requirements

48" benches will require 1/2 domestic hide or 1 full calf hide.

60" benches will require 1 domestic hide or 2 calf hides.

72" benches will require approximately 1 full domestic hide or 3 calf hides.

The boxing around the seat, if required, will have 4-6 seams that will be placed aesthetically based on the yield and usable remains of the hides.