

NUCRAFT

Installation Instructions

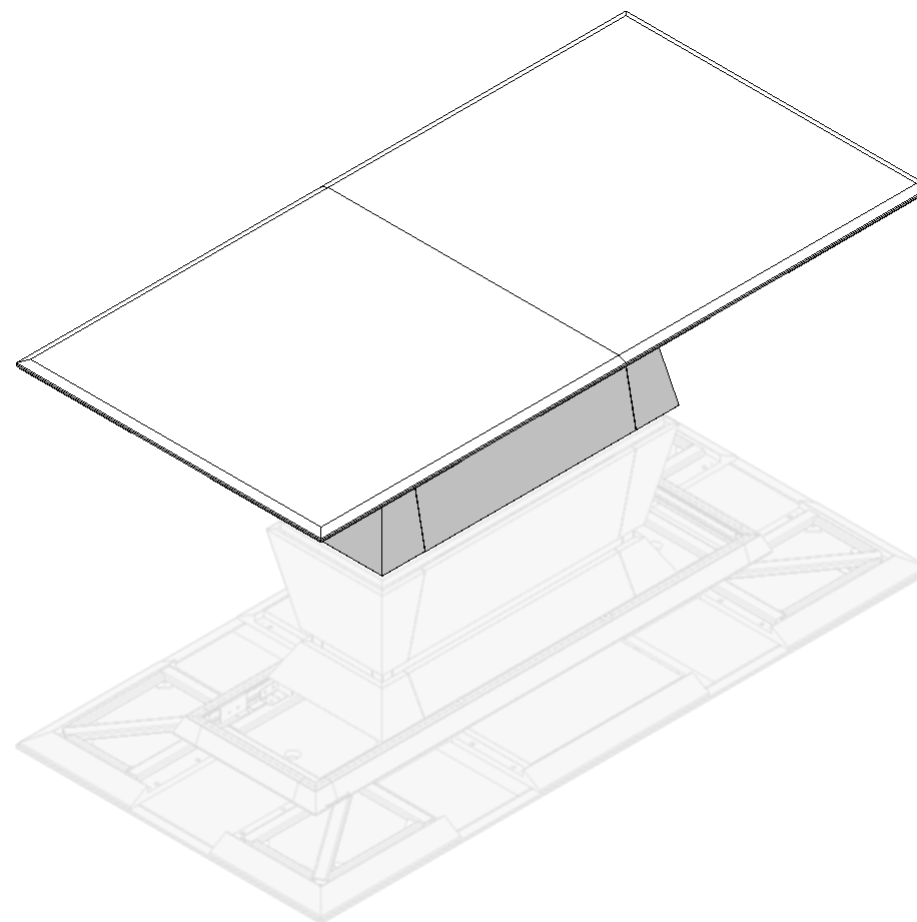
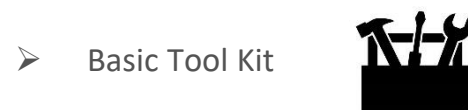
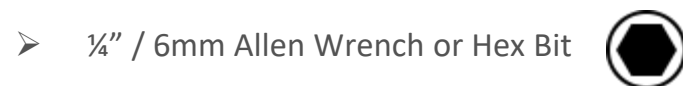
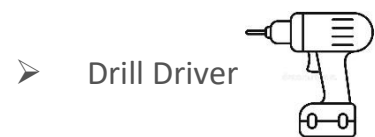
ID:

Ascari Conference with Island Bases

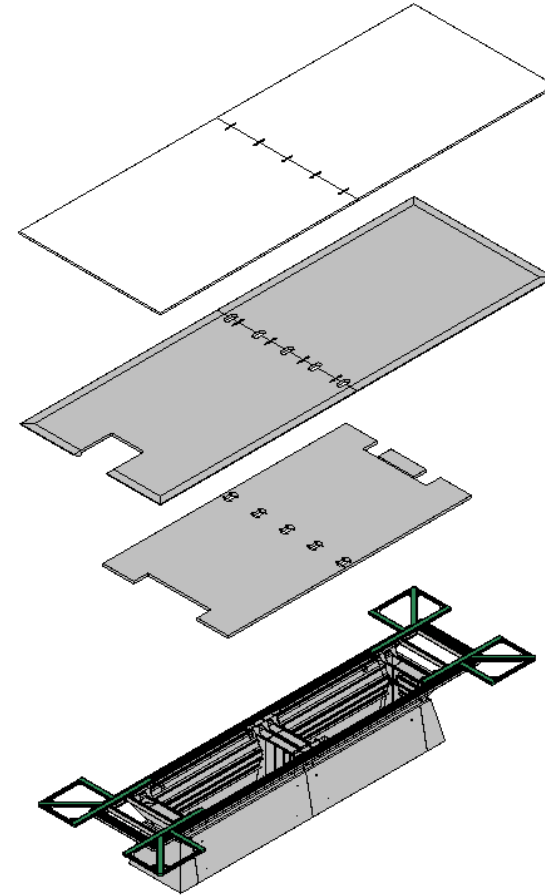
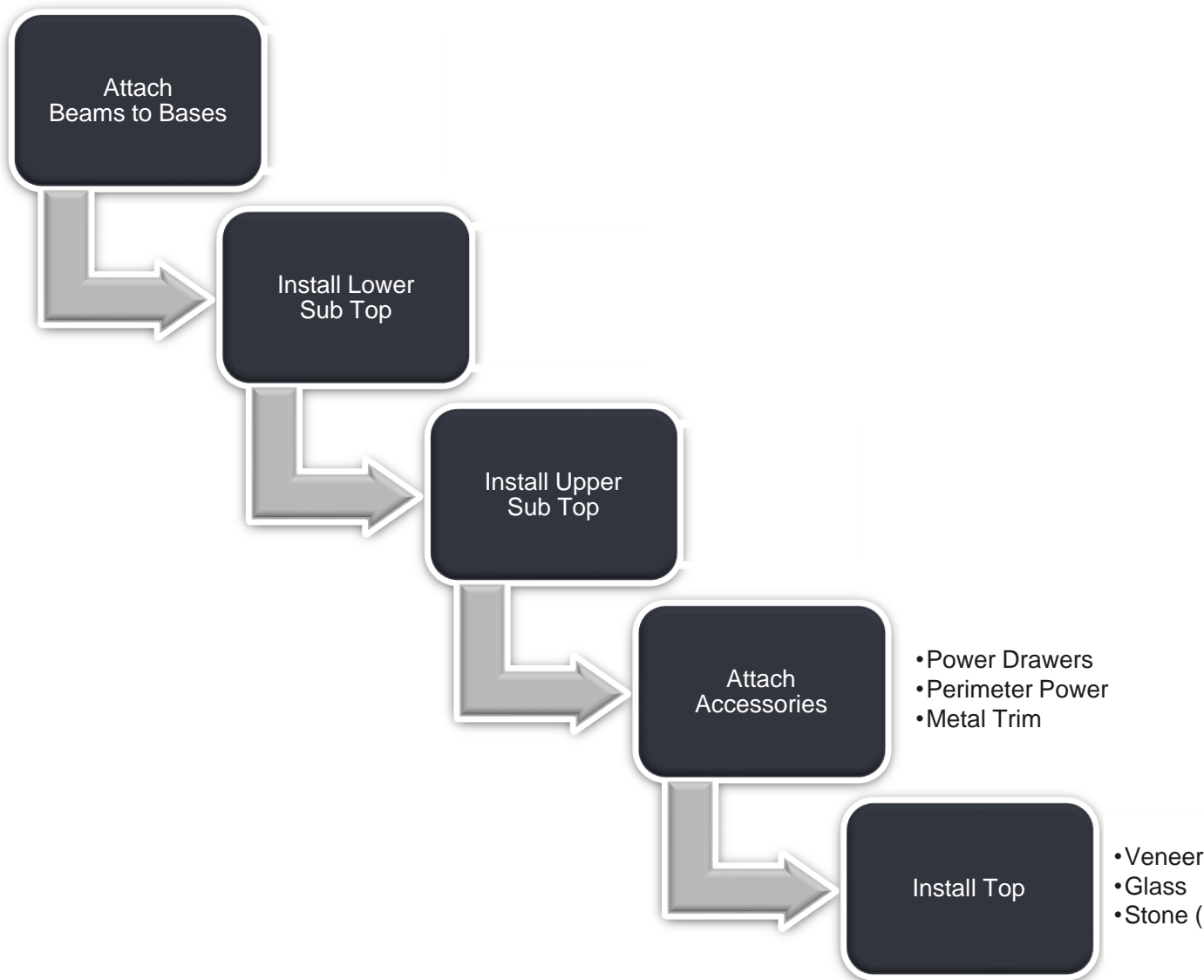
Before Beginning Installation

- Read through the entire instruction thoroughly
- A minimum of 2 persons is required for this assembly
- If damage is found, STOP. Document damage and packaging and report to dealer.

Required Tools

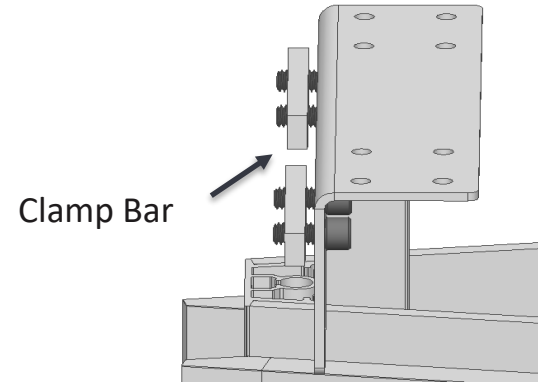


Steps

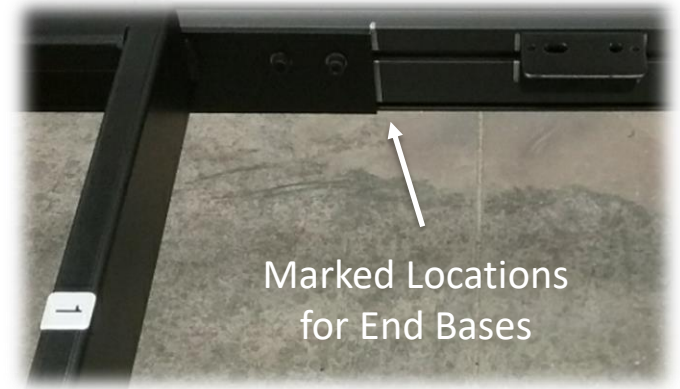


Assembling Base

- Island Bases can come pre-assembled in various stages.
- Match beams and based to their labeled locations.
- Ensure beams are level and secure all beams by tightening bolts of clamp bars. Loosen and tighten bolts with $\frac{1}{4}$ " Allen wrench.
- Beams will have silver mark to indicate end base location.
- Ensure base is level length and width wise.
 - Adjust glides and beams if necessary.

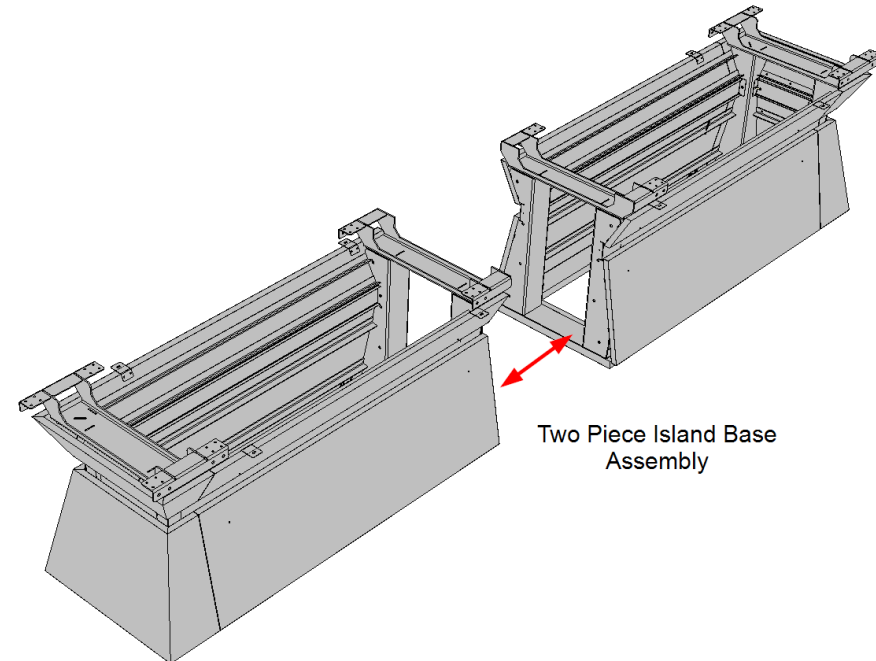
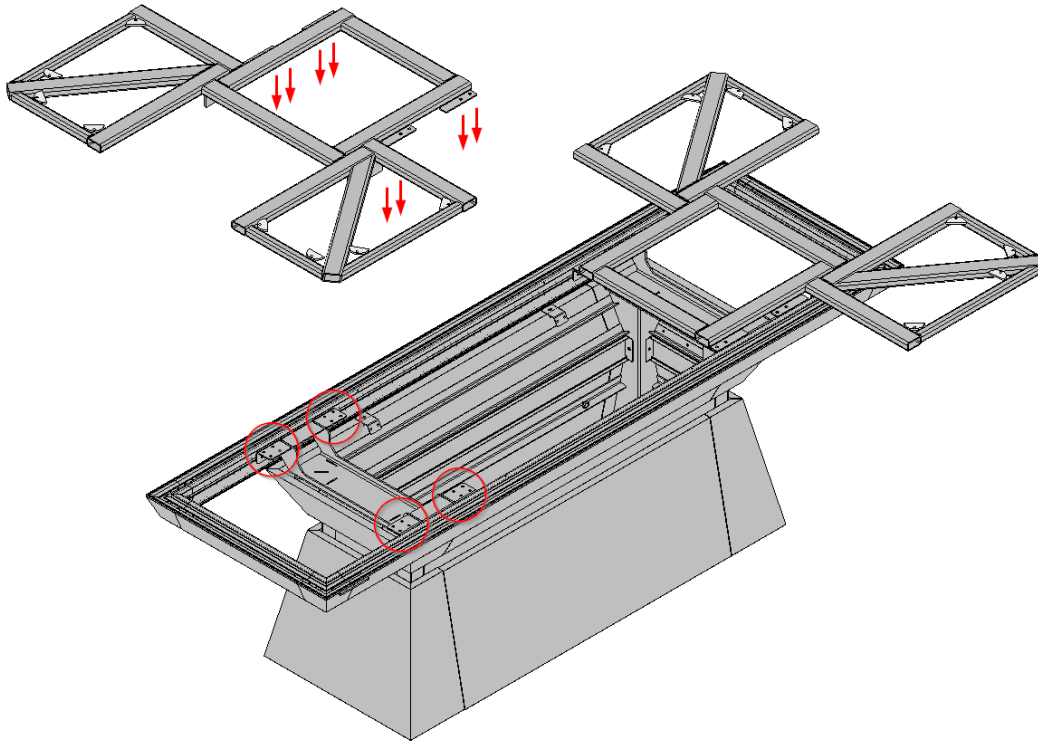


Clamp Bar



Marked Locations
for End Bases

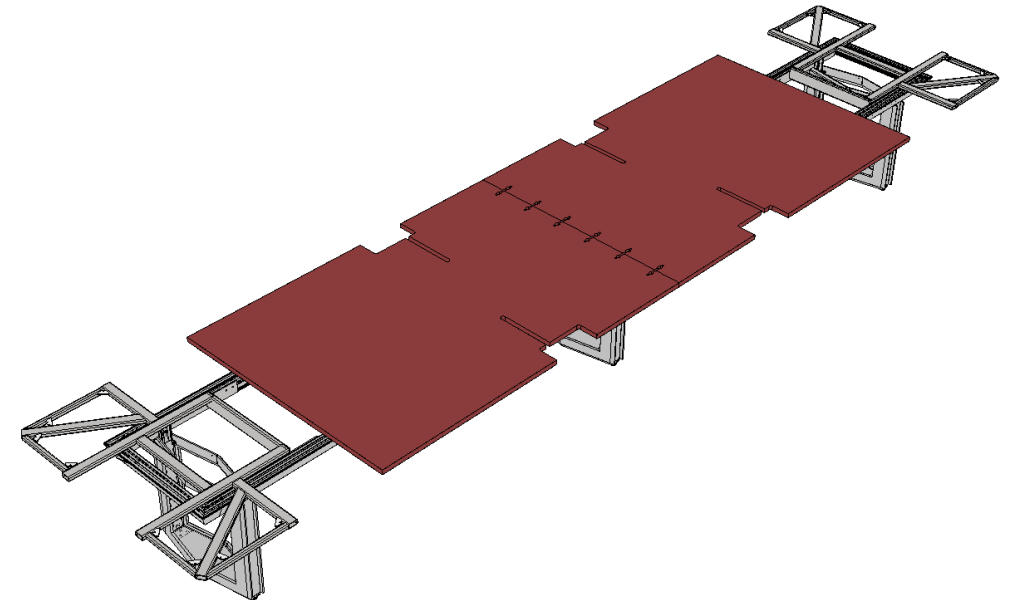
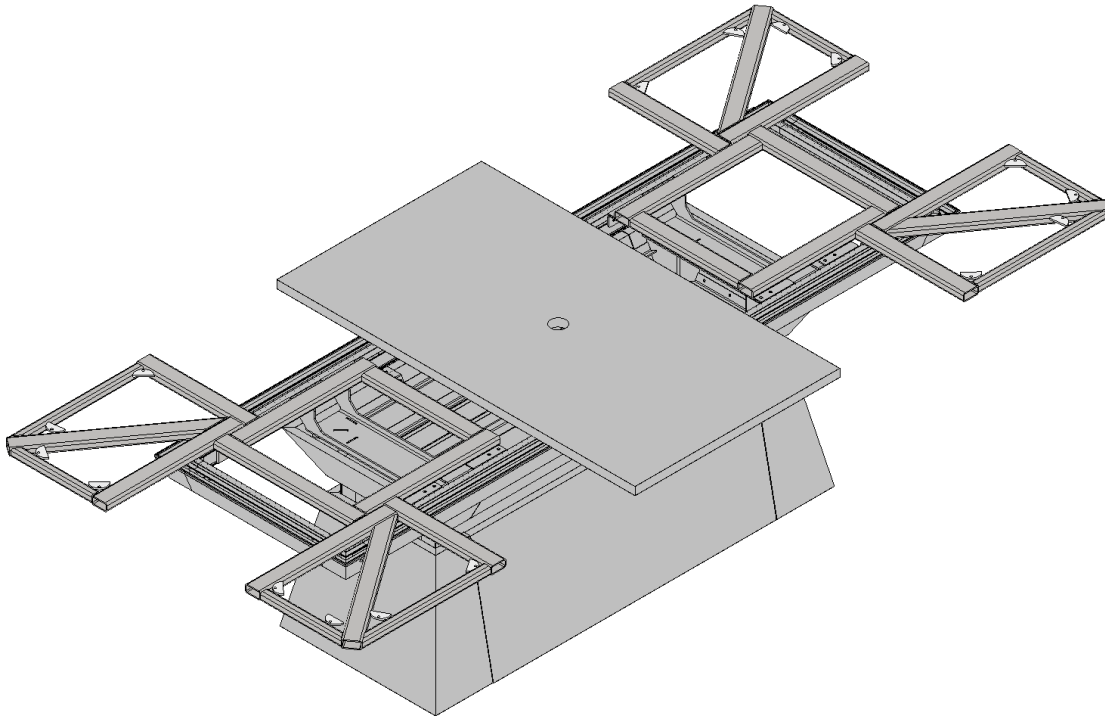
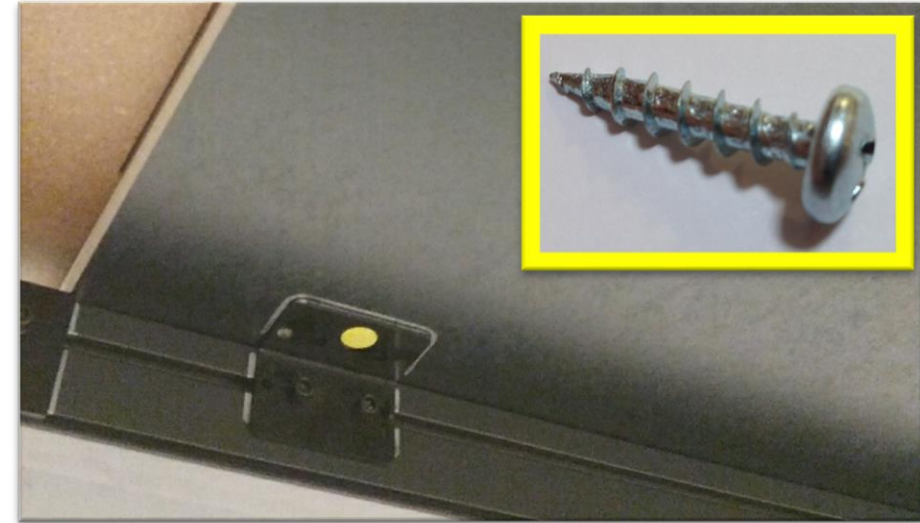
Beams slide on bars



Two Piece Island Base
Assembly

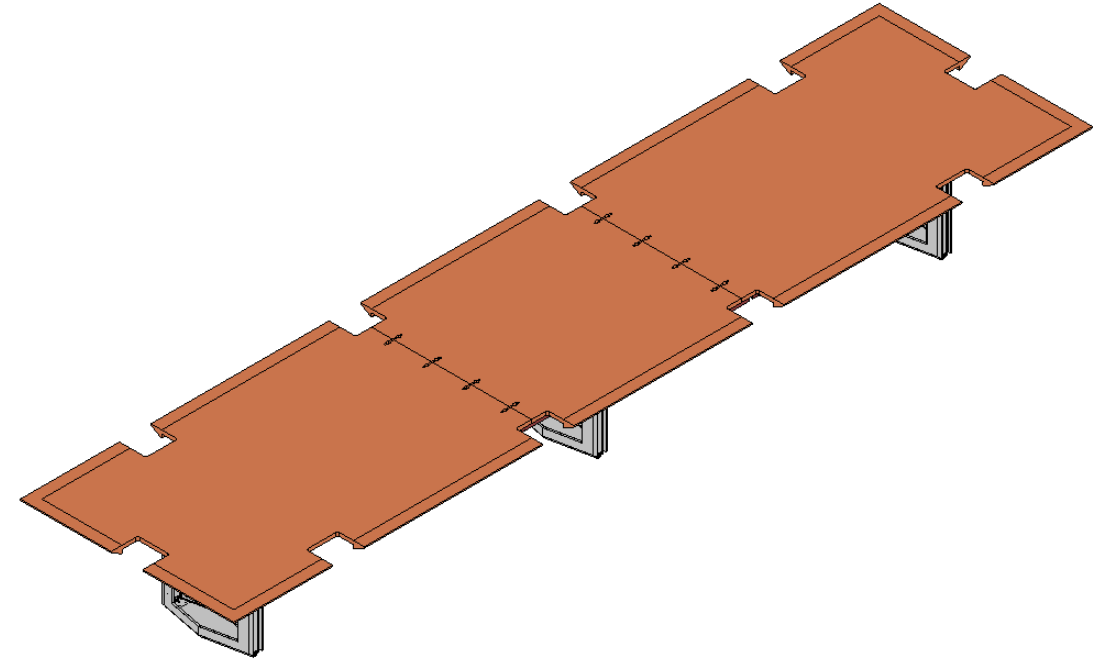
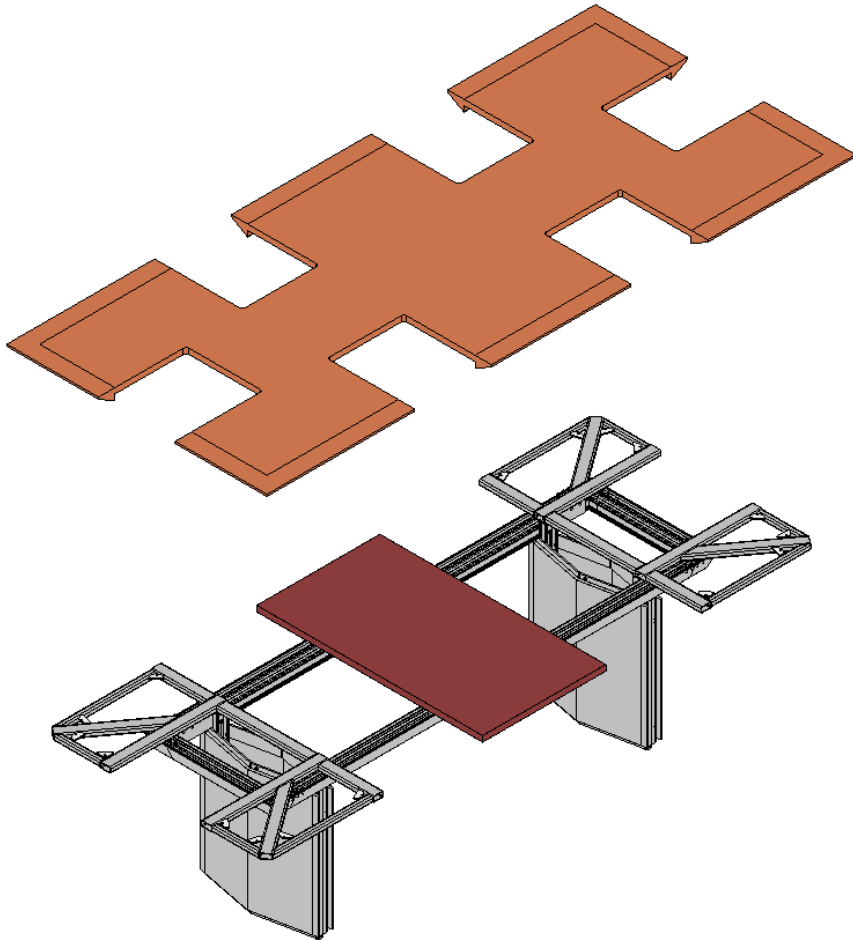
Lower Sub Top

- Note: Sometimes the Lower Sub Top ships attached to the Upper Sub Top. Continue to next step if this is the case for your table.
- Place lower sub top on beams and center between frame ends.
- If necessary, connect tops with dog bone fasteners.
- Attach sub top to base using 1" screw marked with a yellow sticker
- Continue to ensure base remains level throughout assembly process.



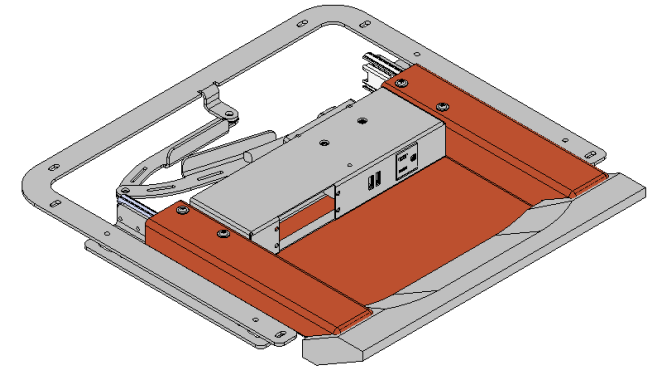
Upper Sub Top

- Place Upper Sub Top (connect with dog bones if necessary)
- Use the Green Screw to attach the Lower Sub Top to the Upper Sub Top.
- If Glass or Stone Top is specified, secure Upper Sub Top with Yellow Screws thru tabs welded onto the Steel Sub Frame.



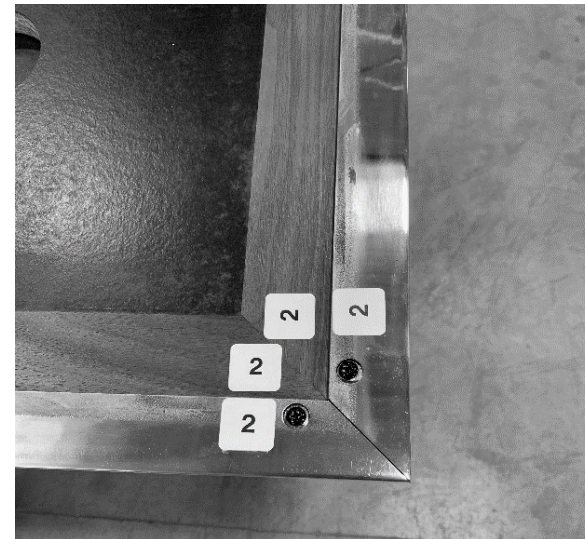
Under Mounted Power Options

- Power Drawers and Low Profile Perimeter Power Units are installed from the bottom of the table.
- Under mounted power options are pre-installed at the factory and only removed if they fall on a seam of the top.
- The power option will only require a wire management tray when it is located on the lower sub top
- If Bluetooth lighting has been specified, consult the manual provided with the remote.
- Please consult the Modular Power Installation Instructions on [Nucraft's Website](#) for assistance with Jumpers, Duplex and Infeeds.



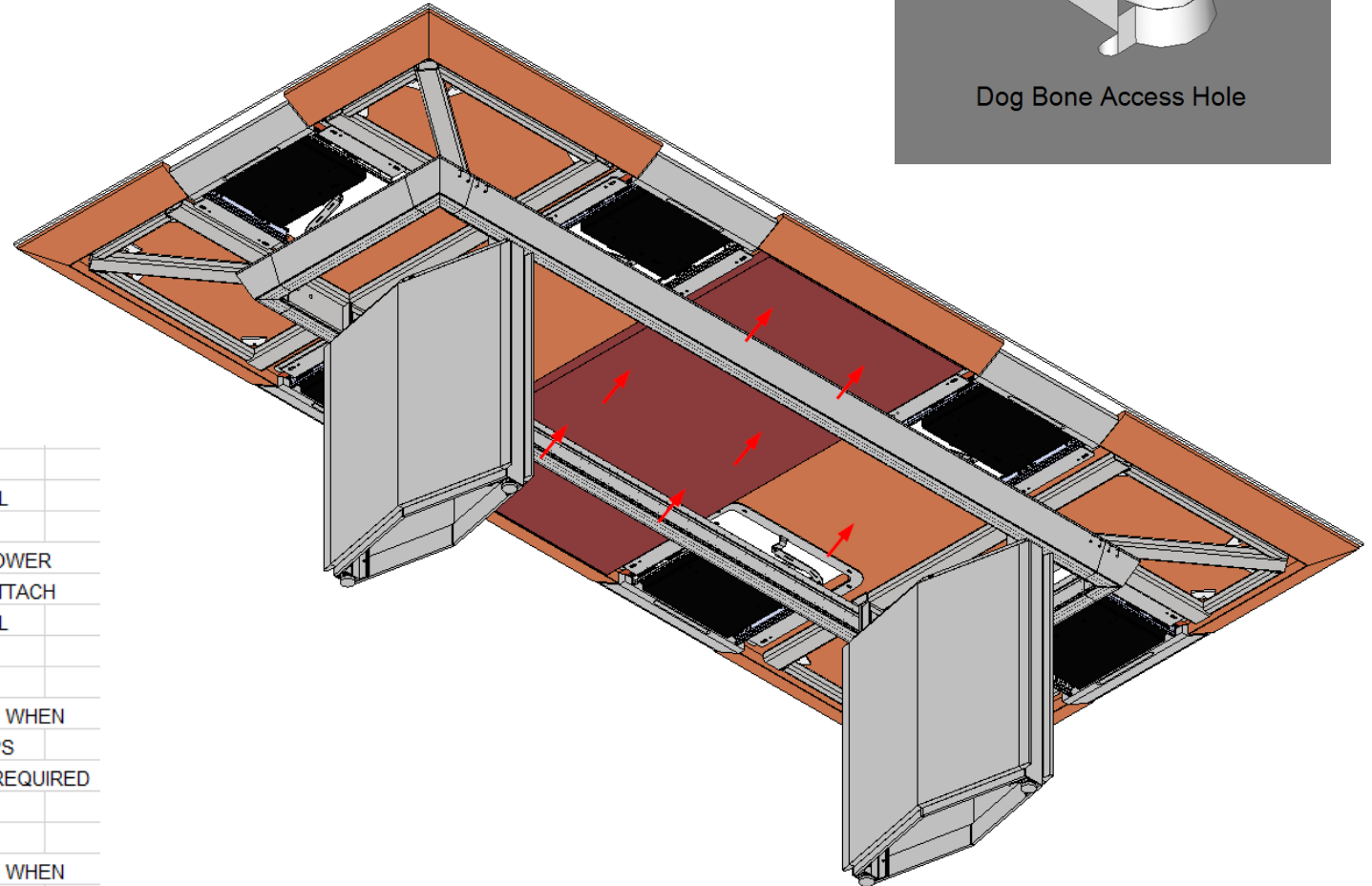
Metal Reveal (If Specified)





- If a table requires a metal reveal; attach it to the corresponding location that is marked on the upper sub top as shown on the right.
- Place 1/8" White Melamine Spacer panels after reveals are installed. Panels will be marked for location and have dowel hole locators
- If there are no reveals required, then proceed to the next steps



Veneer Top

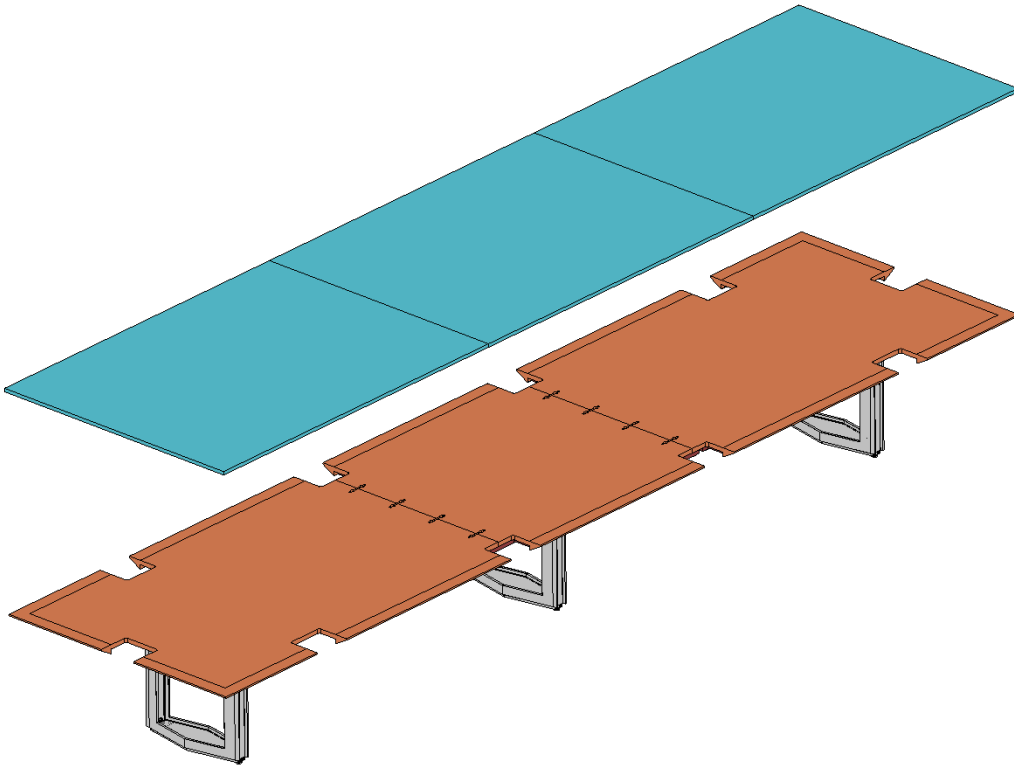
- Place Veneer Top on Upper Sub Top. Connect with Dog Bones if Necessary.
- Attachment screw varies per accessories specified on table.
- Your table will be marked with stickers indicating the required screw needed.



HW0058N		SCRW-#10 X1.5", FH, POZIDRIVE, ZINC	USED TO ATTACH VENEER TOP WITHOUT SUB TOP METAL DETAIL
HW1383N		SCRW-#10 X 1.75", FH, PHIL, BLACKSTEEL	USED TO ATTACH UPPER AND LOWER SUB TOPS TOGETHER AND TO ATTACH VENEER TOPS WHEN TOP METAL DETAIL IS REQUIRED.
HW-0000041		SCRW-#8 X 2.5", BLACK-OXIDE STEEL	USED TO ATTACH VENEER TOPS WHEN GOING THROUGH BOTH SUB TOPS AND TOP METAL DETAIL IS NOT REQUIRED
HW-0000040		SCRW-#8 X 2.75", BLACK-OXIDE STEEL	USED TO ATTACH VENEER TOPS WHEN GOING THROUGH BOTH SUB TOPS AND TOP METAL DETAIL IS REQUIRED. IS REQUIRED.

Glass Tops

- Supplied bumpers should be applied to the sub top at the edges and corners of where each glass panel will rest.
- Spacing between bumpers should be no more than 2 feet apart along the edges and across the middle of each glass top segment
- Set glass so edges run evenly with sub tops and reveals.
- There may be slight variance from glass top to sub top as there are tolerances on glass.



Stone Tops

- Installers specifically trained in the installation of these materials must be utilized to ensure a quality installation.
- Nucraft shall not be liable for any damages incurred during the handling and/or installation of natural stone or solid surface materials on its products

