

NUCRAFT

Baja Hoop Base Assembly Instructions

Before Beginning Installation

- Read through the entire instruction thoroughly
- A minimum of 2 persons is required for this assembly
- These instructions reflect typical assemblies. They may not match your specific configuration.

Required Tools

- Drill/Driver
- 1/2" Ratchet
- 3/8" Wrench
- P-3 Bit
- Tape Measure
- Level

Hardware

5/16" Hex Bolt



3/8" Hex Bolt

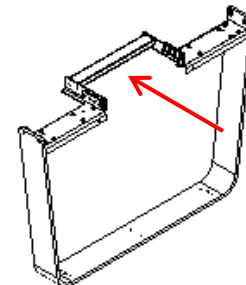
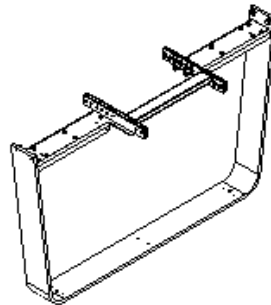
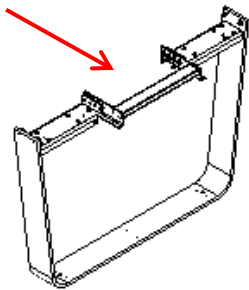


HW4640



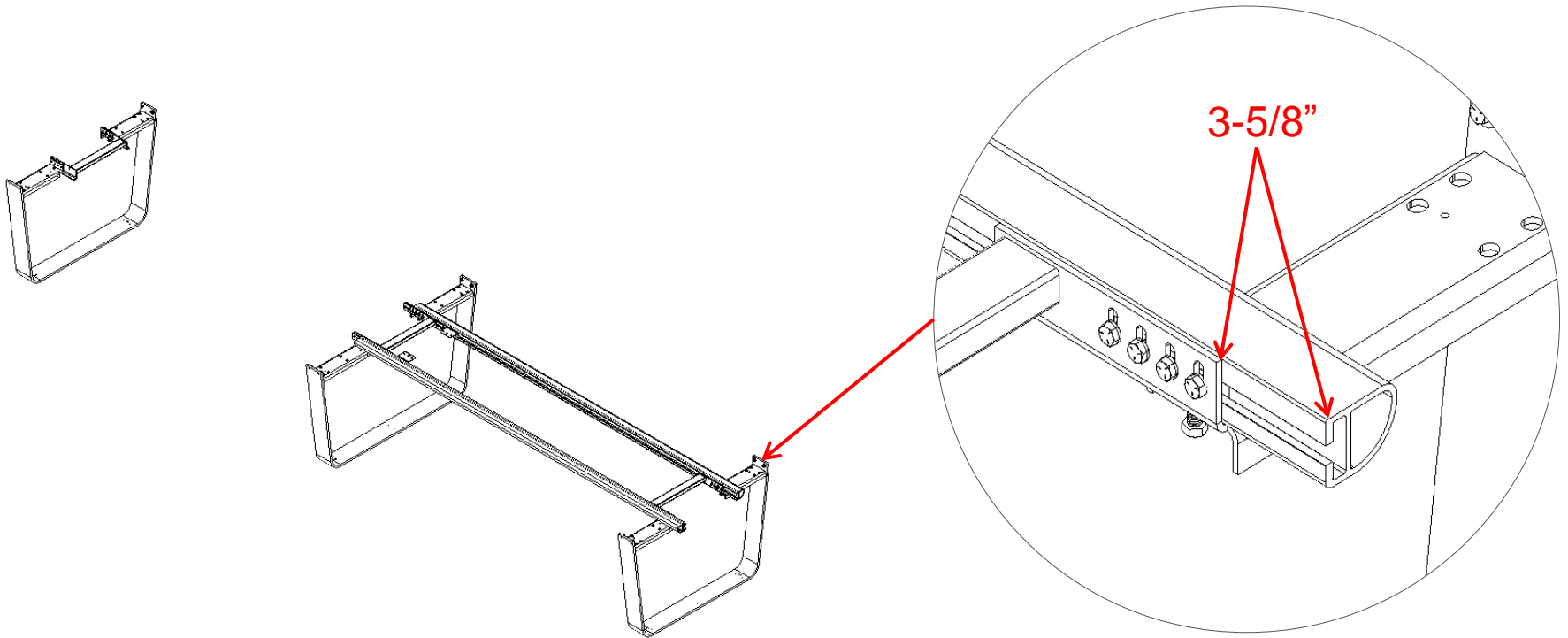
Step 1: Hoop Base Set-Up

- Remove parts from packaging, using care to avoid any damage.
- Set up bases on a clear, stable surface. Having the end bases face inward, towards each other.



Step 2: Support Beams

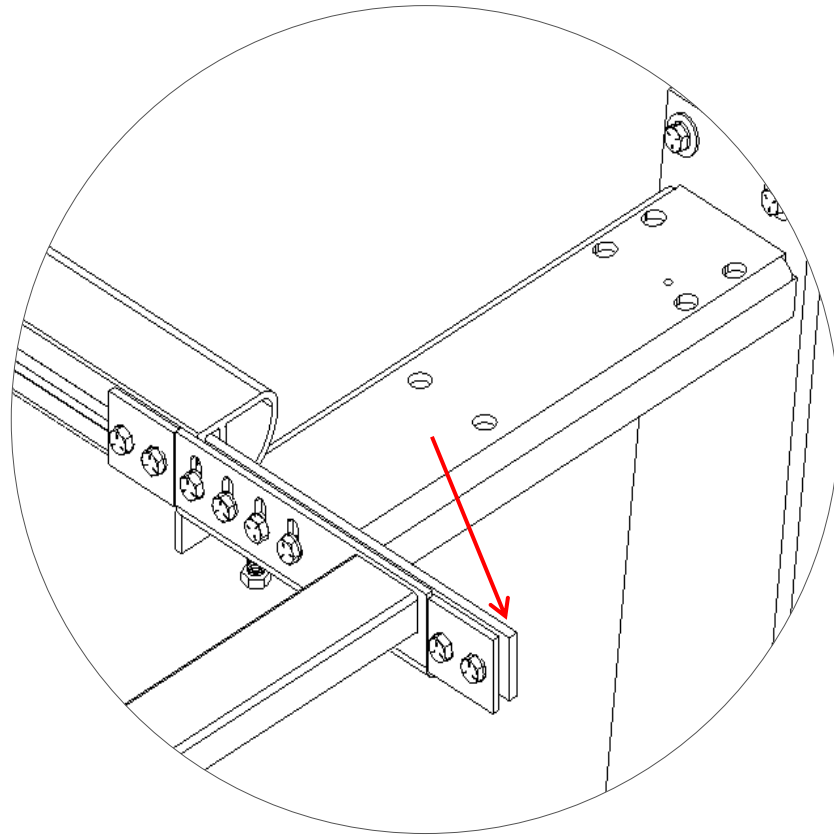
Place two (2) support beams from one end base to the center base. Overhang the end of the beam from the mounting bracket by 3-5/8”.



Step 3: Connector Plates

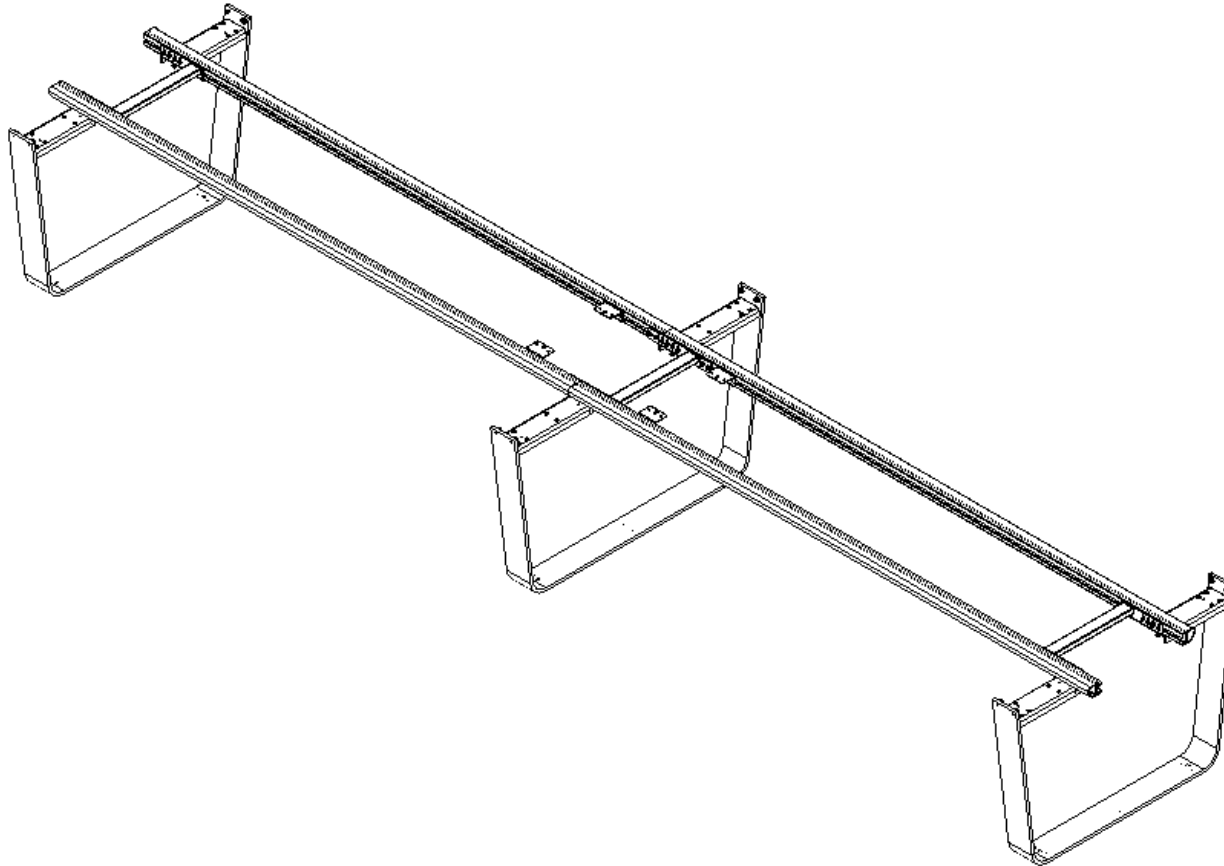
Slide the connector plate into the beam. Use 5/16" hex bolts to hold down the beam to the mounting plate.

*DO NOT tighten the hex bolts. These will be tightened after the frame is leveled.



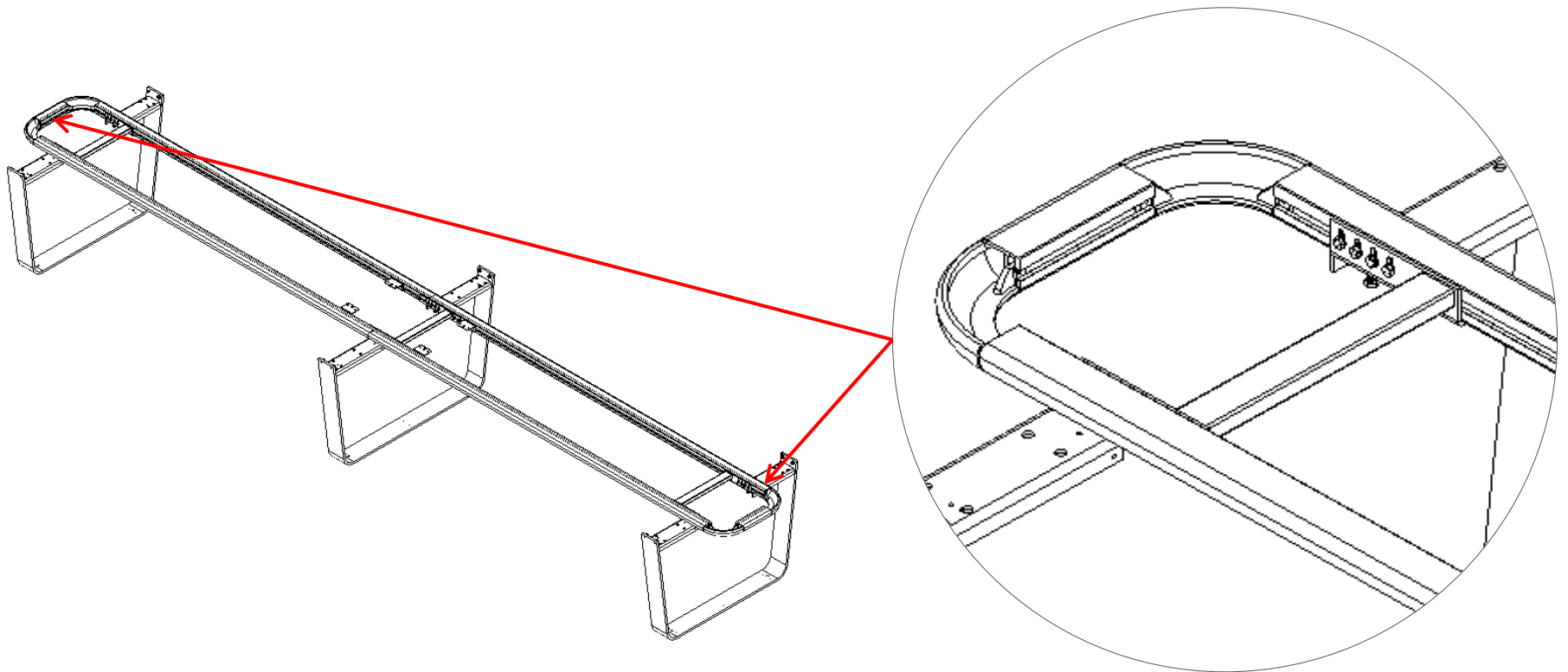
Step 4: Second Set of Beams

Repeat step 3 for the second set of beams that connect the opposite end base to the center base. A total of four (4) beams.



Step 5: Frame End Caps

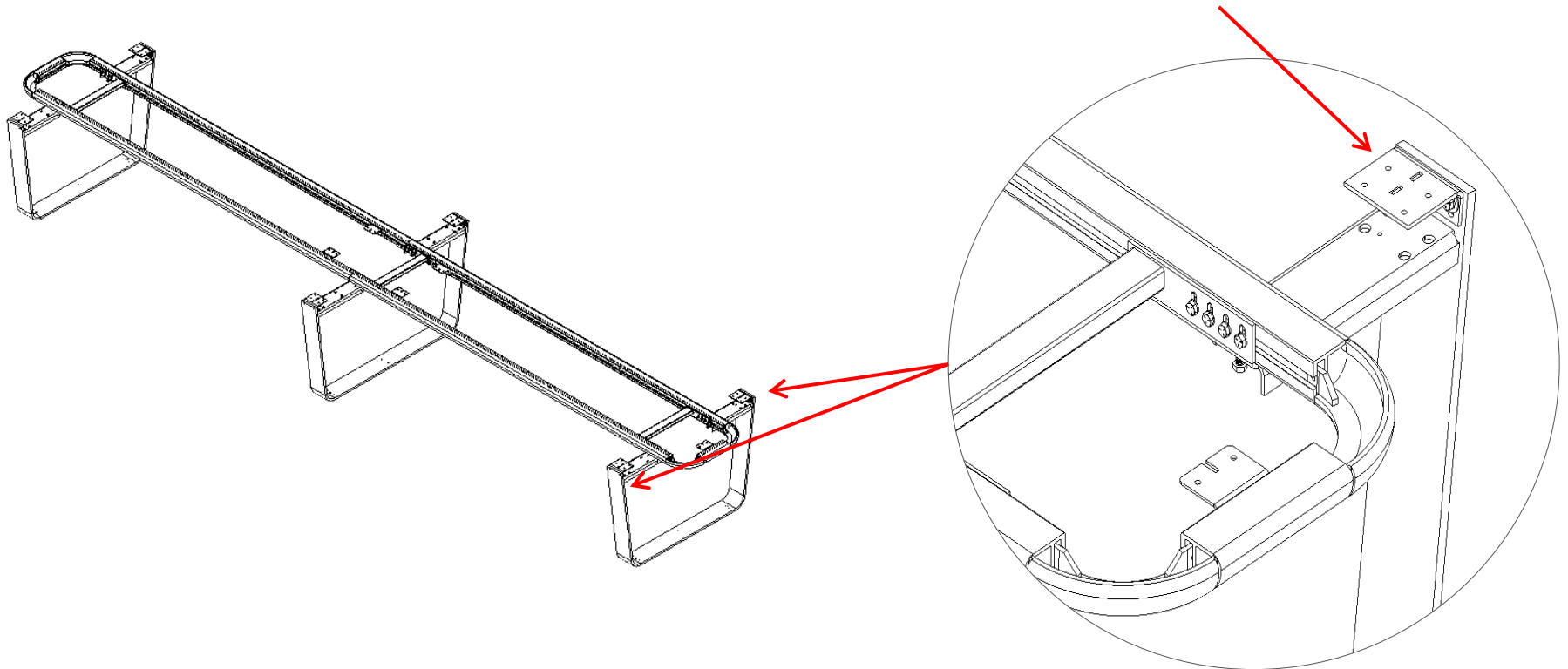
Attach end caps onto the end of the beams, and tighten the preassembled thumb screws.



Step 6: Mounting Brackets

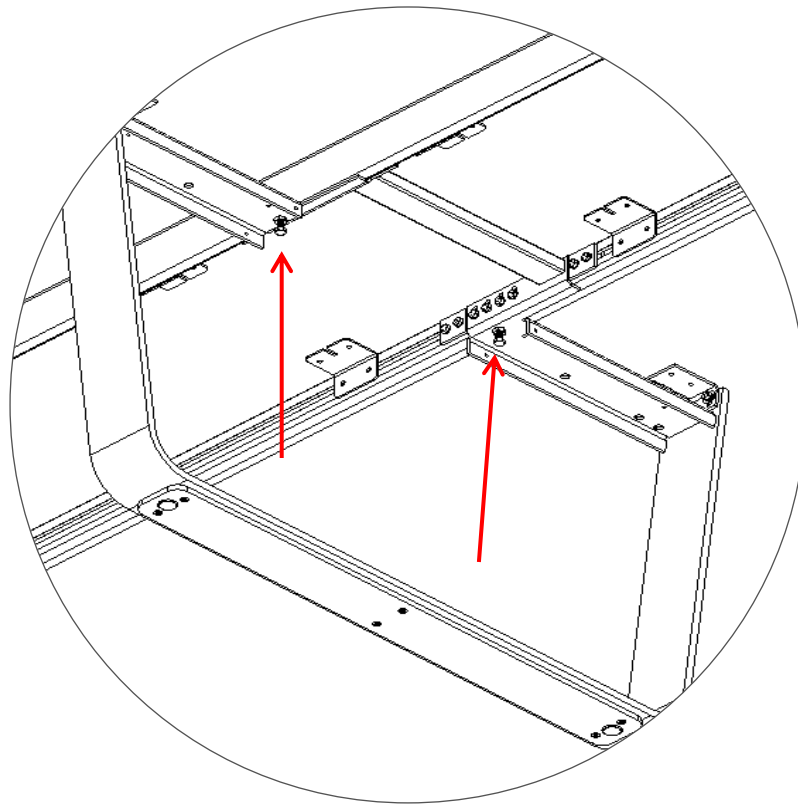
Attach top mounting bracket with 5/16" hex bolts. Two (2) brackets per base.

NOTE: Use two flat washers, or a flat washer and a lock washer to prevent the hex bolts from pulling through the blind hole.



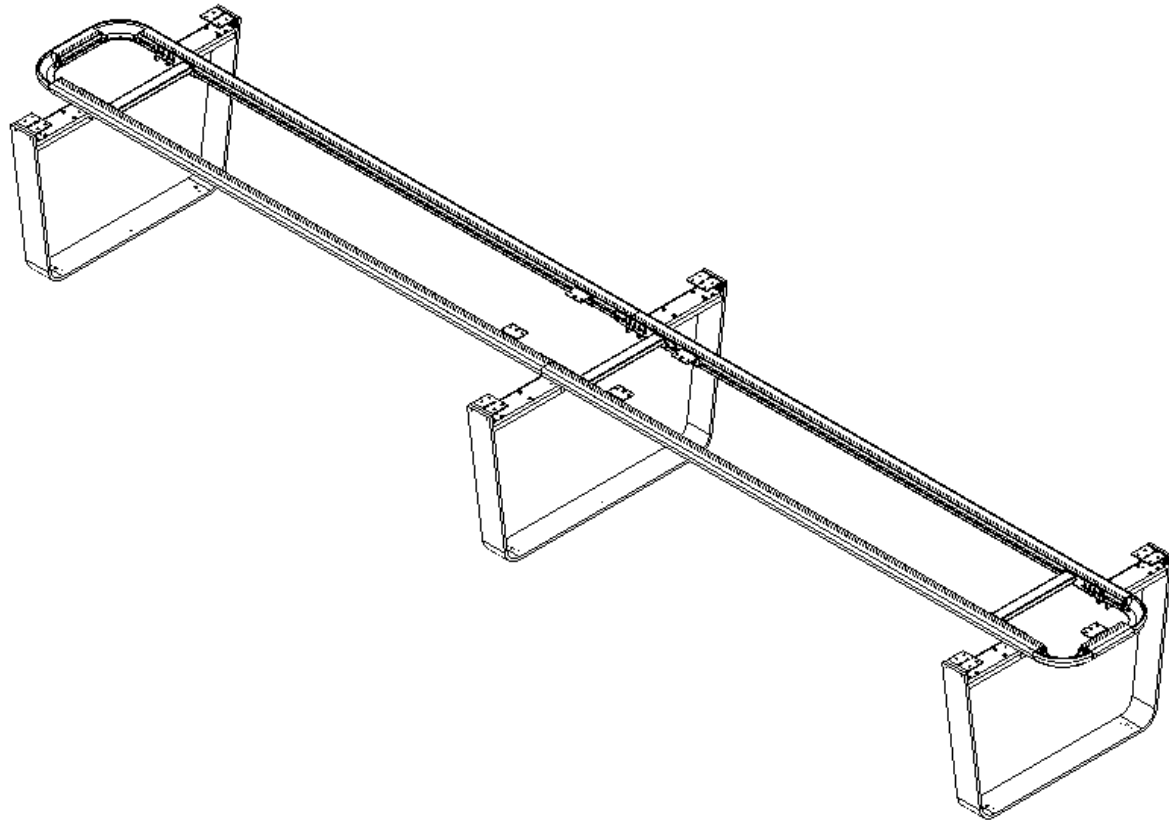
Step 7: Level

All base parts are now assembled. Place a level on the beams for accuracy. Using the 3/8" bolt on the underside to make any adjustments. This ensures the top will be level when attached.



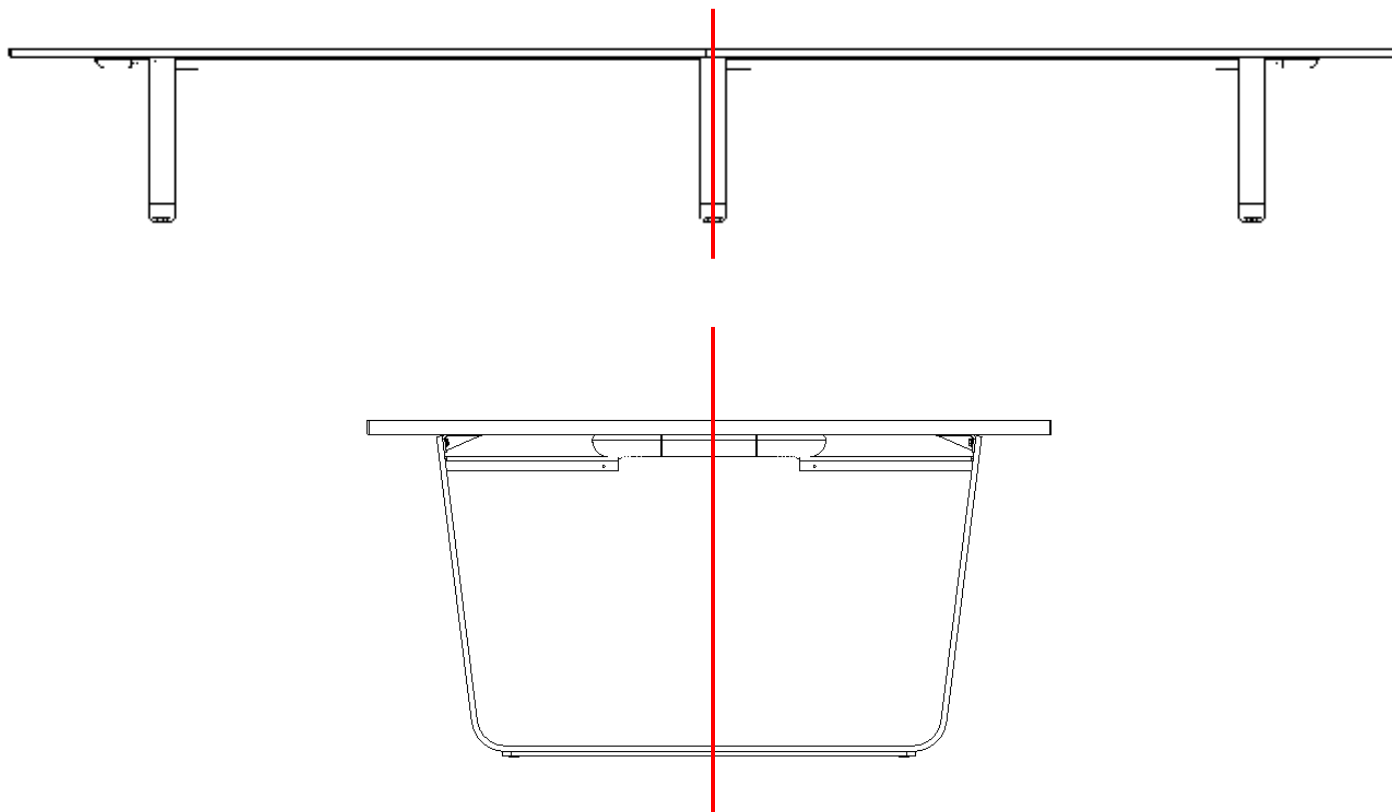
Step 8: Set Frame

With the frame level, go back and tighten the 5/16" hex bolts completely. The frame is set.



Step 9: Top Centering

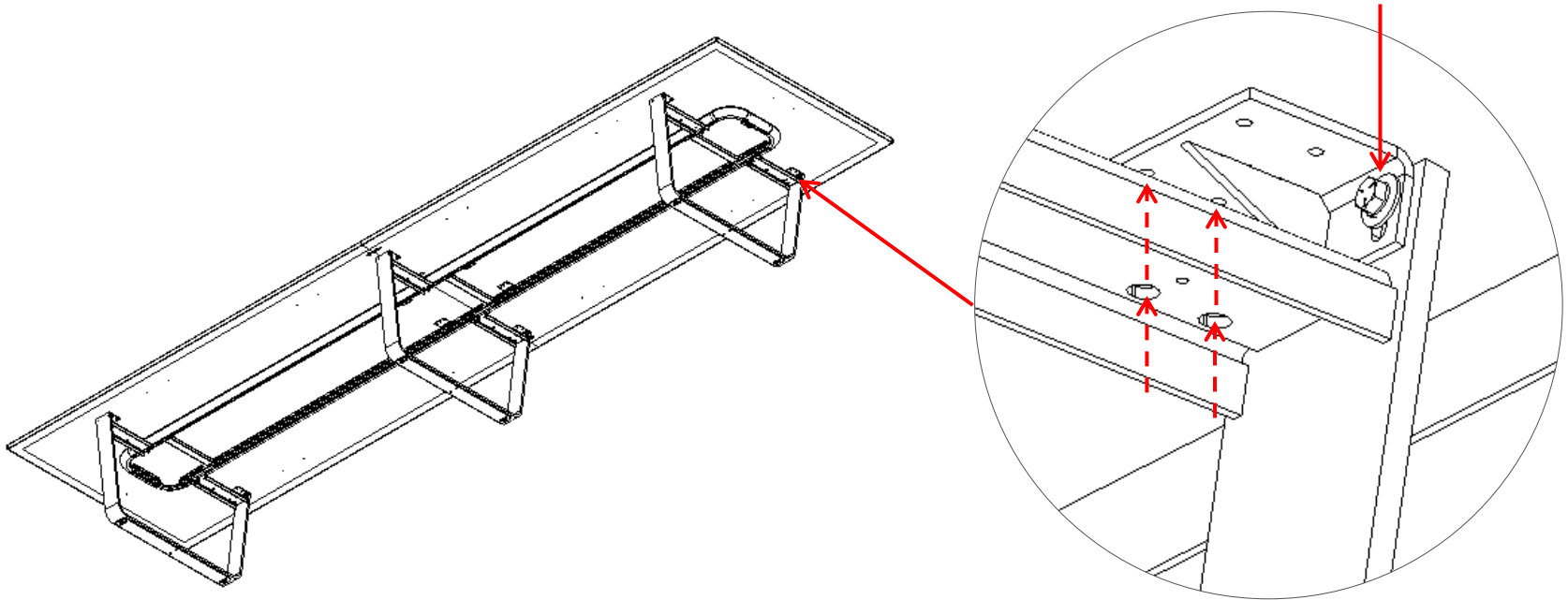
Using a tape measure find the midpoint of the top and the midpoint of the base. Match those to keep the table centered.



Step 10: Top Assemble

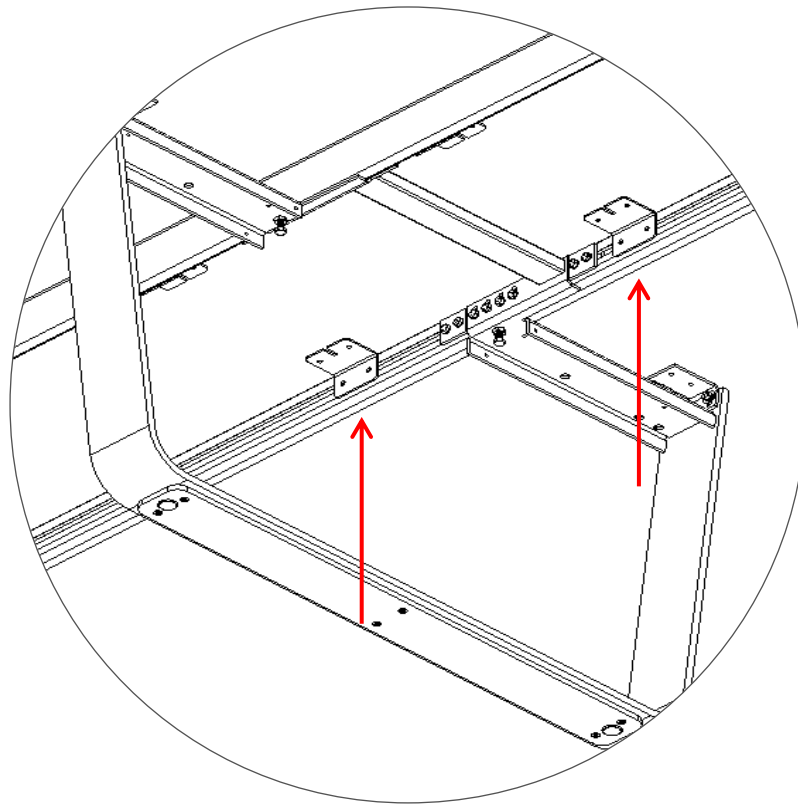
Use HW4640 to attach the top to the base. Direct the screw through the hoop base and the mounting bracket to secure to the top. (4 screws per mounting bracket)

NOTE: Keep the mounting bracket loose in order to adjust the bracket closer to the top. Once the top has been secured in place, tighten the screws completely.



Step 11: Top Assemble

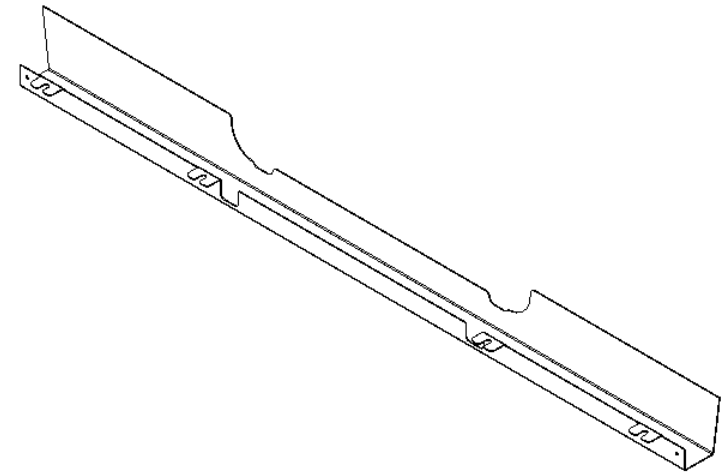
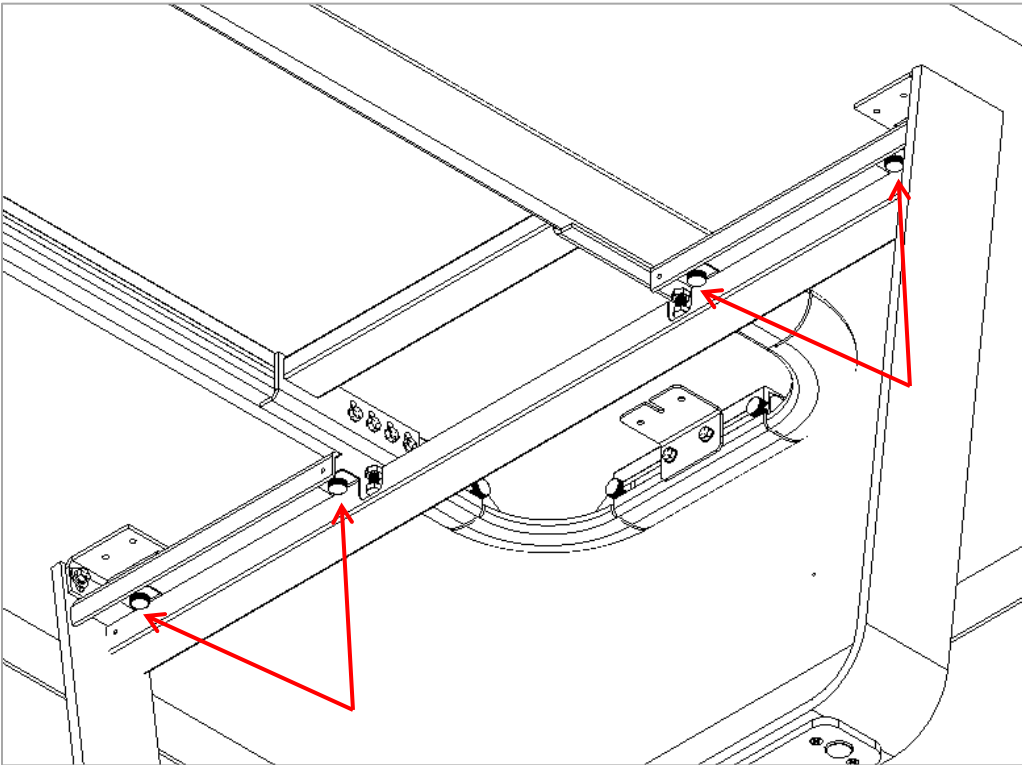
To further secure the top, use HW4640 to connect the frame brackets to the top.



Step 12: Shrouds

Shrouds Part 1:

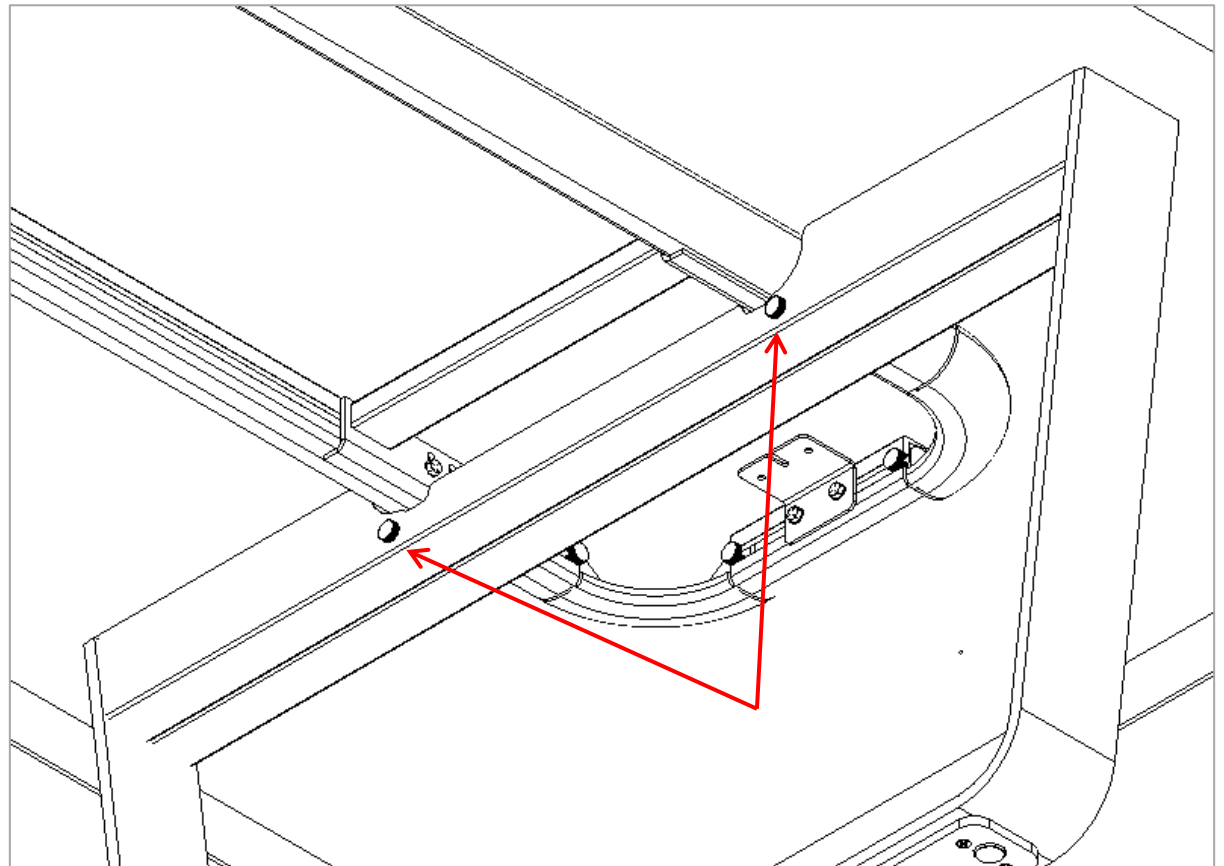
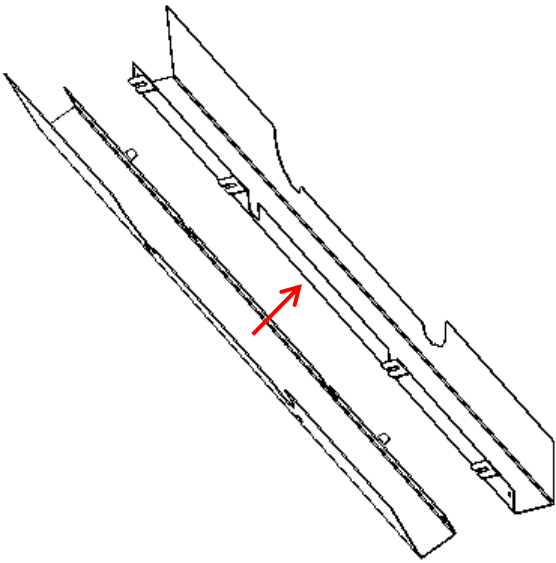
Attach the left shroud piece to the hoop base. First twist the thumb screws partially into the hoop base. Then slide the left piece into place. Completely tightening the thumb screw's to finish.



Step 13: Shrouds

Shrouds Part 2:

Latch the right piece of the shroud into the left. Use thumb screws to attach the shroud to the hoop base bracket.



Complete

