

CAMBIUM

NUCRAFT

Standard Materials Guide

We've crafted our materials palette using the same demanding standards that distinguish our furniture, understanding that thoughtful design and attention to every detail elevate your possibilities.

Some elements have their roots in Nucraft's rich heritage. Others are new materials and reflect current trends and tastes. Together, they ensure that you're ready for today and positioned well for the future. Beautifully.

[View and Order Samples Here](#)



Work Surfaces



- Veneer with Hardwood Edge
- Laminate with ABS Edge
- Glass (*Meeting Tables only with subtop paint selection*)

Supports (Panel Leg + Access Panel)



- Paint
- Veneer

Cases (Pedestal, Lateral, Tower, Overhead)



- Paint
- Veneer

Drawer and Doors



- Paint (*Painted or Veneer Cases*)
- Veneer (*Veneer Cases Only*)

Pulls



- Powdercoat
- Polished Chrome

Wall Panel



- Paint
- Veneer
- Glass (*Magnetic*)
- Fabric

Overhead Shelves



- Painted Back Panel
- Veneer Back Panel

**Shelves available in Veneer, Paint, and Anodized Aluminum

Display Shelves



- Glass
- Powdercoat
- Anodized Aluminum

**Only available with Painted or Veneer Panels

Metal Bases (Hoop, T, X)



- Powdercoat
- Polished Chrome

CAMBIUM™ SURFACE MATERIALS

WOOD FINISHES

STANDARD

Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded. If no direction is provided, default sheen will be selected.

	Matte	Gloss
Ash		
Blanco	M44	G44
Char	M50	G50

Rift Cut Oak

Carbon	M03	G03
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Flat Cut Oak

Dune	M05	G05
Portobello	M7413	G7413

Flaky Oak

Sahara	M61	G61
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Cherry

Cognac	M21	G21
Auburn	M93	G93

Walnut

Marron	M35	G35
Mocha	M33	G33
Zinc	M30	G30
Onyx	M82	G82
Otter	M31	G31

Maple

Natural Maple	M60	G60
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Linea

Oak Linea	M08	G08
Walnut Linea	M27	G27
Euro Birch Linea	M09	G09
Silver Birch Linea	M10	G10

Paldao

Thicket	M75	G75
Paldao	M76	G76
Canyon	M77	G77

METAL FINISHES

Aged Bronze	A8010
Black	A44
Burnished	A8009
Clear Anodized*	CA
Cloud	A8004
Foil	A8006
Galaxy	A8007
Satin Bronze	A8011
Shadow	A8005
Storm	A8012

*Overhead metal shelf only available in clear anodized

PAINTS

Aged Bronze	S8010
Black	S44
Burnished	S88
Cloud	S8004
Foil	S8006
Galaxy	S8007
Moonlight	S87
Satin Bronze	S8011
Shadow	S8005
Storm	S8012

Paint to Match

To request a custom paint color, contact Nucraft Customer Service. A paint sample must be matched and approved prior to order.

GLASS (SATIN OR GLOSS)

	Satin	Gloss
Black	BS	-
Clove	VS	VG
Meringue	MS	MG
Quill	QS	QG
White	WS	WG

CAMBIUM™ SURFACE MATERIALS

LAMINATES

	Code	Coordinating Wood Finish	Suggested ABS Edgeband Coordinate
Wood Grain Laminates			
Formica White Ash	8841-58	M8841	R02, R01
Formica Natural Ash	8843-58	M8843	R02
Formica Aged Ash	8844-58	M8844	R04
Formica Weathered Ash	8842-58	M8842	R05
Formica Oiled Legno	8846-58	M8846	R05
Formica Bleached Legno	8845-58	M8845	R04
Formica Blackened Legno	8848-58	M8848	R05
Formica Pecan Woodline	5883-58	M5883	R04
Formica Chestnut Woodline	5884-58	M5884	R05
Formica Urban Planked Oak	9312-58	M9312	R04
Formica Thermo Walnut	6402-58	M6402	R04
Formica Smoky Brown Pear	5488-58	M5488	R05
Formica Espresso Pear	5489-58	M5489	R05
Formica Smoky Walnut Woodline	6926-58	M6926	R05
Formica White Knotty Maple	7410-58	M7410	R02
Formica Sand Maple	9237-58	G60	R02
Formica Planked Coffee Oak	7413-58	M7413	R05

Solid Laminates

Formica Brite White	459-58		R01
Formica Dover White	7197-58		R01
Formica Pearl	934-58		R02
Formica Graystone	464-58		R02
Formica Folkstone	927-58		R03
Formica Graphite	837-58		R05

Patterned Laminates

Nevamar Cool Chic	VA7002T		R02
Nevamar Serene Stardom	VA5001T		R05
Nevamar Calm Distinction	VA6001T		R05
Nevamar Easy Elegance	VA5002T		R05
Wilsonart Sheer Mesh	4876-38		R02
Wilsonart Grey Mesh	4877-38		R02
Wilsonart Pewter Mesh	4878-38		R05

ABS FINISHES

Ashen	R04
Parchment	R02
Shale	R05
Stone	R03
Whitecap	R01

UPHOLSTERY FABRIC

Applies to Pedestal Cushions

Nucraft is pleased to have partnered with KnollTextiles, Spinneybeck, and UltraFabrics to offer a concise selection of standard upholstery fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

Knoll Felt* | K1207 | Grade C

Ivory	1
Apple	3
Canary	5
Poppy	7
Cadet	11
Mocha	15
Pewter	17
Tar	20

Knoll Hopsack* | K1206 | Grade C

Buff	1
Stucco	2
Lime	4
Magenta	9
Red	10
Admiral	11
Putty	13
Black	16

Knoll Hourglass* | K1523 | Grade A

Gull	2
Sandbar	3
Flax	5
Beeswax	6
Sizzle	9
Tart	11
Bluebird	13
Spring	16
Bark	21
Misty	24
Alley	27

*In addition to being available on all of our Pedestal cushion applications, these upholstery fabrics are approved for tackzone application on Nucraft products.

Spinneybeck Volo | VO | Grade F

Lichen	902
Rust	905
Talc	939
Mauve Beige	954
Oatmeal	957
Parchment	960
Petroglyph	962
Tuscany	963
Casablanca	975
Dromedary	977
Black	BLCK

Spinneybeck Vincenza | VZ | Grade E

Salvi	2101
Ponte Furo	2102
Villabalzana	2108
Castello di Bellaguardia	2112
Scamozzi	2114
Peralolo	2115
Costozza	2116
Nocciola	2117
Appia Antica	2120
Cinque Terre	2122
Black	BLCK

UltraFabrics Brisa Original | 533 | Grade B

French Vanilla	3866
Birch	3019
White	5747
Bone	3822
Shiitake	3022
New Sand	3946
Bark	3914
Peat	3200
Canyon	3825
Coffee Bean	3023
Black Onyx	5749

GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics from some of the biggest names in the textile industry have been graded into this price list. For a current list of graded-in manufacturers and additional information on our graded-in fabrics program, please go to www.nucraft.com.

NET PRICE PER YARD	NUCRAFT GRADE
\$0 - \$20.00	A
\$20.01 - \$35.00	B
\$35.01 - \$50.00	C
\$50.01 - \$65.00	D
\$65.01 - \$80.00	E
\$80.01 - \$95.00	F
\$95.01 - \$110.00	G
\$110.01 - \$125.00	H

TACKZONE FABRIC

KNOLLTEXTILES

Nucraft is pleased to have partnered with KnollTextiles to offer a concise selection of standard fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

All tackzone fabrics are applied railroaded

KnollTextiles Beacon | W1597 | Grade A

Spotlight	1
Tusk	2
Fossil	3
Marsh	4
Saffron	5
Hotshot	6
Bonfire	7
Reef	8
Nile	9
Putty	10
Cool Gray	11
Dust	12

KnollTextiles Reflect | W884 | Grade B

Ice	1A
Titanium	2A
Sterling*	3A
Ecru	5A
Ember	9A
Target	10A
Sharkskin	13A
Lagoon	14A

*Default Fabric

GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics have been graded into the price list. We work with various distributors and now offer a larger selection of fabrics.

For a current list of graded-in manufacturers, check our website at www.nucraft.com

NET PRICE PER YARD N U C R A F T G R A D E

\$0 - \$20.00	A
\$20.01 - \$35.00	B
\$35.01 - \$50.00	C
\$50.01 - \$65.00	D
\$65.01 - \$80.00	E
\$80.01 - \$95.00	F
\$95.01 - \$110.00	G
\$110.01 - \$125.00	H

For additional information on our graded-in fabrics program, please go to www.nucraft.com.

COM SPECIFICATION

For COM orders please include the following:

- Name of customer
- Customer's purchase order number
- Model number and quantity of piece(s) to be covered
- Specify right-way or railroad application (railroad is the default if no selection is made)
- If fabric is a stripe or pattern, specify vertical or horizontal application
- Supplier's name, material number and description

YARDAGE ESTIMATING

All yardages in the price list are based on 54" wide plain (no match) fabric. The following is a guide for fabrics that are less than 54" wide or have a pattern match.

Fabric Less Than 54" Wide

For 50" wide fabrics allow 10% additional fabric
For 48" wide fabrics allow 15% additional fabric
For 45" wide fabrics allow 20% additional fabric
For 36" wide fabrics allow 50% additional fabric

For Pattern Match Fabrics

3" to 14" repeat allow 15% additional fabric
15" to 19" repeat allow 20% additional fabric
20" to 27" repeat allow 25% additional fabric
28" to 36" repeat allow 30% additional fabric

Nucraft may add a charge for sewing, cutting and matching unusual COM or COL materials to cover additional costs. Call customer service for pricing.

It is the sole responsibility of the customer to determine that the fabric is appropriate for the application in which it will be used.

Once COM/COL is accepted, Nucraft assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Nucraft product beyond our normal quality standards.

FIRE RESISTANCE

Nucraft will only work with textiles that meet the ACT Voluntary Performance Guidelines:

- Nucraft fabric tack panels incorporate fabrics that meet the ASTM E 84 standard US flammability test for wrapped panels.
- Nucraft upholstery fabrics for benches and cushions must meet one or more of the following flammability tests; NFPA 260, NFPA 701, or CAL 117.
- All COM fabrics must meet the required flammability standards per fabric application.
- Nucraft reserves the right to decline any fabrics that do not meet ACT standard flammability requirements.

COM LEATHER SPECIFICS

The following is a guide for specifying leather requirements. The guide is based on the following general information.

A full "domestic" hide is approximately 50-60 square feet. A specialty or calf hide is approximately 35 square feet. Of this footage there are various non-usable areas included in the hide's size. Conversion of fabric yardage to leather is approximately 1 yard = 18 square feet.

Bench Requirements

48" benches will require 1/2 domestic hide or 1 full calf hide.

60" benches will require 1 domestic hide or 2 calf hides.

72" benches will require approximately 1 full domestic hide or 3 calf hides.

The boxing around the seat, if required, will have 4-6 seams that will be placed aesthetically based on the yield and usable remains of the hides.