

MERINO

NUCRAFT

Standard Materials Guide

We've crafted our materials palette using the same demanding standards that distinguish our furniture, understanding that thoughtful design and attention to every detail elevate your possibilities.

Some elements have their roots in Nucraft's rich heritage. Others are new materials and reflect current trends and tastes. Together, they ensure that you're ready for today and positioned well for the future. Beautifully.

[View and Order Samples Here](#)



MATERIAL OPTIONS

Work Surfaces



- Veneer
- Glass (Free standing, stationary desks only)

Supports (Panel Leg)



- Veneer

Supports (Hoop, T)



- Powdercoat
 - Polished Chrome
- *Optional insert in veneer only

Cases (Pedestal, Lateral, Tower)



- Veneer

Drawer Fronts



- Veneer
- Paint

Blotter



- Leather

Overhead Doors (Veneer Case)



- Veneer
- Paint
- Glass

Overhead Shelves



- Veneer (Back Panel)
- Anodized Aluminum (Shelf)

Hood



- Veneer
- Paint
- Glass

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CASEGOODS CONTINUED

Tackboard



- Fabric
- Glass

MEETING TABLE

Top



- Veneer

Base



- Powdercoat
 - Polished Chrome
- *Optional insert in veneer or paint

MERINO® SURFACE MATERIALS

WOOD FINISHES

STANDARD

Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded. If no direction is provided, default sheen will be selected.

| | Matte | Gloss |
|---------------------------|--------------|------------|
| Quarter Cut Ash | | |
| Blanco | M44 | G44 |
| Char | M50 | G50 |
| Rift Cut Oak | | |
| Carbon | M03 | G03 |
| Flat Cut Oak | | |
| Dune | M05 | G05 |
| Portobello | M7413 | G7413 |
| Flaky Oak | | |
| Sahara | M61 | G61 |
| Quarter Cut Cherry | | |
| Cognac | M21 | G21 |
| Auburn | M93 | G93 |
| Quarter Cut Maple | | |
| Natural Maple | M60 | G60 |
| Quarter Cut Walnut | | |
| Marron | M35 | G35 |
| Mocha | M33 | G33 |
| Zinc | M30 | G30 |
| Onyx | M82 | G82 |
| Otter | M31 | G31 |
| Linea | | |
| Oak Linea | M08 | G08 |
| Walnut Linea | M27 | G27 |
| Euro Birch Linea | M09 | G09 |
| Silver Birch Linea | M10 | G10 |
| Quarter Cut Paldao | | |
| Thicket | M75 | G75 |
| Paldao | M76 | G76 |
| Canyon | M77 | G77 |

METAL FINISHES

| | |
|-------------------|-------|
| Aged Bronze | A8010 |
| Black | A44 |
| Burnished | A8009 |
| Clear Anodized* | CA |
| Cloud | A8004 |
| Foil | A8006 |
| Galaxy | A8007 |
| Polished Chrome** | PC |
| Satin Bronze | A8011 |
| Shadow | A8005 |
| Storm | A8012 |

*Pulls finish option only

**Up-Charge applies. Metal Bevel Legs, Pulls, and Grommet finish option only.

PAINTS

| | Gloss | High Gloss [†] |
|--------------|-------|-------------------------|
| Aged Bronze | S8010 | - |
| Black | S44 | - |
| Burnished | S88 | - |
| Cloud | S8004 | HS8004 |
| Foil | S8006 | - |
| Galaxy | S8007 | - |
| Satin Bronze | S8011 | - |
| Shadow | S8005 | - |
| Storm | S8012 | - |

Paint to Match

To request a custom paint color, contact Nucraft Customer Service. A paint sample must be matched and approved prior to order.

[†]High Gloss paint only available on vertical applications.

GLASS (SATIN OR GLOSS)

| | Satin | Gloss |
|----------|-------|-------|
| Black | BS | - |
| Clove | VS | VG |
| Meringue | MS | MG |
| Quill | QS | QG |
| White | WS | WG |

MERINO® SURFACE MATERIALS

STONE TOPS

Available on Meeting Tables only. Stone orders may affect lead times. Please contact Nucraft Customer Service for details.

Stone

| | |
|------------------------------|------|
| Carrara Marble | ST16 |
| Absolute Black Honed Granite | ST01 |

Quartz | Wilsonart

| | |
|-----------|------|
| Serene | ST17 |
| Grey Lake | ST20 |

Quartz | Lumbermen's

| | |
|-----------------|------|
| Wilsonart Haida | ST14 |
|-----------------|------|

UPHOLSTERY FABRIC

Applies to Pedestal Cushions

Nucraft is pleased to have partnered with KnollTextiles, Spinneybeck, and UltraFabrics to offer a concise selection of standard upholstery fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

Knoll Felt* | K1207 | Grade C

| | |
|--------|----|
| Ivory | 1 |
| Apple | 3 |
| Canary | 5 |
| Poppy | 7 |
| Cadet | 11 |
| Mocha | 15 |
| Pewter | 17 |
| Tar | 20 |

Knoll Hopsack* | K1206 | Grade C

| | |
|---------|----|
| Buff | 1 |
| Stucco | 2 |
| Lime | 4 |
| Magenta | 9 |
| Red | 10 |
| Admiral | 11 |
| Putty | 13 |
| Black | 16 |

Knoll Hourglass* | K1523 | Grade A

| | |
|----------|----|
| Gull | 2 |
| Sandbar | 3 |
| Flax | 5 |
| Beeswax | 6 |
| Sizzle | 9 |
| Tart | 11 |
| Bluebird | 13 |
| Spring | 16 |
| Bark | 21 |
| Misty | 24 |
| Alley | 27 |

*In addition to being available on all of our Pedestal cushion applications, these upholstery fabrics are approved for tackzone application on Nucraft products.

Spinneybeck Volo | VO | Grade F

| | |
|-------------|------|
| Lichen | 902 |
| Rust | 905 |
| Talc | 939 |
| Mauve Beige | 954 |
| Oatmeal | 957 |
| Parchment | 960 |
| Petroglyph | 962 |
| Tuscany | 963 |
| Casablanca | 975 |
| Dromedary | 977 |
| Black | BLCK |

Spinneybeck Vincenza | VZ | Grade E

| | |
|--------------------------|------|
| Salvi | 2101 |
| Ponte Furo | 2102 |
| Villabalzana | 2108 |
| Castello di Bellaguardia | 2112 |
| Scamozzi | 2114 |
| Peralolo | 2115 |
| Costozza | 2116 |
| Nocciola | 2117 |
| Appia Antica | 2120 |
| Cinque Terre | 2122 |
| Black | BLCK |

UltraFabrics Brisa Original | 533 | Grade B

| | |
|----------------|------|
| French Vanilla | 3866 |
| Birch | 3019 |
| White | 5747 |
| Bone | 3822 |
| Shiitake | 3022 |
| New Sand | 3946 |
| Bark | 3914 |
| Peat | 3200 |
| Canyon | 3825 |
| Coffee Bean | 3023 |
| Black Onyx | 5749 |

GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics from some of the biggest names in the textile industry have been graded into this price list. For a current list of graded-in manufacturers and additional information on our graded-in fabrics program, please go to www.nucraft.com.

| NET PRICE PER YARD | NUCRAFT GRADE |
|---------------------|---------------|
| \$0 - \$20.00 | A |
| \$20.01 - \$35.00 | B |
| \$35.01 - \$50.00 | C |
| \$50.01 - \$65.00 | D |
| \$65.01 - \$80.00 | E |
| \$80.01 - \$95.00 | F |
| \$95.01 - \$110.00 | G |
| \$110.01 - \$125.00 | H |

TACKZONE FABRIC

KNOLLTEXTILES

Nucraft is pleased to have partnered with KnollTextiles to offer a concise selection of standard fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

All tackzone fabrics are applied railroaded

KnollTextiles Beacon | W1597 | Grade A

| | |
|-----------|----|
| Spotlight | 1 |
| Tusk | 2 |
| Fossil | 3 |
| Marsh | 4 |
| Saffron | 5 |
| Hotshot | 6 |
| Bonfire | 7 |
| Reef | 8 |
| Nile | 9 |
| Putty | 10 |
| Cool Gray | 11 |
| Dust | 12 |

KnollTextiles Reflect | W884 | Grade B

| | |
|-----------|-----|
| Ice | 1A |
| Titanium | 2A |
| Sterling* | 3A |
| Ecru | 5A |
| Ember | 9A |
| Target | 10A |
| Sharkskin | 13A |
| Lagoon | 14A |

*Default Fabric

GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics have been graded into the price list. We work with various distributors and now offer a larger selection of fabrics. For a current list of graded-in manufacturers, check our website at www.nucraft.com

| NET PRICE PER YARD | NUCRAFT GRADE |
|---------------------|---------------|
| \$0 - \$20.00 | A |
| \$20.01 - \$35.00 | B |
| \$35.01 - \$50.00 | C |
| \$50.01 - \$65.00 | D |
| \$65.01 - \$80.00 | E |
| \$80.01 - \$95.00 | F |
| \$95.01 - \$110.00 | G |
| \$110.01 - \$125.00 | H |

For additional information on our graded-in fabrics program, please go to www.nucraft.com.

COM SPECIFICATION

For COM orders please include the following:

- Name of customer
- Customer's purchase order number
- Model number and quantity of piece(s) to be covered
- Specify right-way or railroad application (railroad is the default if no selection is made)
- If fabric is a stripe or pattern, specify vertical or horizontal application
- Supplier's name, material number and description

YARDAGE ESTIMATING

All yardages in the price list are based on 54" wide plain (no match) fabric. The following is a guide for fabrics that are less than 54" wide or have a pattern match.

Fabric Less Than 54" Wide

For 50" wide fabrics allow 10% additional fabric
For 48" wide fabrics allow 15% additional fabric
For 45" wide fabrics allow 20% additional fabric
For 36" wide fabrics allow 50% additional fabric

For Pattern Match Fabrics

3" to 14" repeat allow 15% additional fabric
15" to 19" repeat allow 20% additional fabric
20" to 27" repeat allow 25% additional fabric
28" to 36" repeat allow 30% additional fabric

Nucraft may add a charge for sewing, cutting and matching unusual COM or COL materials to cover additional costs. Call customer service for pricing.

It is the sole responsibility of the customer to determine that the fabric is appropriate for the application in which it will be used.

Once COM/COL is accepted, Nucraft assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Nucraft product beyond our normal quality standards.

FIRE RESISTANCE

Nucraft will only work with textiles that meet the ACT Voluntary Performance Guidelines:

- Nucraft fabric tack panels incorporate fabrics that meet the ASTM E 84 standard US flammability test for wrapped panels.
- Nucraft upholstery fabrics for benches and cushions must meet one or more of the following flammability tests; NFPA 260, NFPA 701, or CAL 117.
- All COM fabrics must meet the required flammability standards per fabric application.
- Nucraft reserves the right to decline any fabrics that do not meet ACT standard flammability requirements.

COM LEATHER SPECIFICS

The following is a guide for specifying leather requirements. The guide is based on the following general information.

A full "domestic" hide is approximately 50-60 square feet. A specialty or calf hide is approximately 35 square feet. Of this footage there are various non-usable areas included in the hide's size. Conversion of fabric yardage to leather is approximately 1 yard = 18 square feet.

Bench Requirements

48" benches will require 1/2 domestic hide or 1 full calf hide.

60" benches will require 1 domestic hide or 2 calf hides.

72" benches will require approximately 1 full domestic hide or 3 calf hides.

The boxing around the seat, if required, will have 4-6 seams that will be placed aesthetically based on the yield and usable remains of the hides.