

TESANO

Standard Materials Guide

We've crafted our materials palette using the same demanding standards that distinguish our furniture, understanding that thoughtful design and attention to every detail elevate your possibilities.

Some elements have their roots in Nucraft's rich heritage. Others are new materials and reflect current trends and tastes. Together, they ensure that you're ready for today and positioned well for the future. Beautifully.

[View and Order Samples Here](#)

NUCRAFT



MATERIAL OPTIONS

Table



- Veneer
- Plank Veneer
- Woodgrain Laminate
- Novawrap

Top Insert



- Veneer
- Plank Veneer
- Glass
- Woodgrain Laminate
- Novawrap

Metal Accent



- Clear Anodized Aluminum (Default)
- Black Anodized Aluminum

Bench



- Veneer
- Plank Veneer
- Woodgrain Laminate
- Novawrap

Foot Rail



- Polished Chrome
- Powdercoat

TESANO™ SURFACE MATERIALS

WOOD FINISHES

STANDARD

Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded. If no direction is provided, default sheen will be selected.

	Matte	Gloss
Ash		
Blanco	M44	G44
Char	M50	G50
Rift Cut Oak		
Carbon	M03	G03
Flat Cut Oak		
Dune	M05	G05
Portobello	M7413	G7413
Flaky Oak		
Sahara	M61	G61
Cherry		
Cognac	M21	G21
Auburn	M93	G93
Walnut		
Marron	M35	G35
Mocha	M33	G33
Zinc	M30	G30
Onyx	M82	G82
Otter	M31	G31
Maple		
Natural Maple	M60	G60
Linea		
Oak Linea	M08	G08
Walnut Linea	M27	G27
Euro Birch Linea	M09	G09
Silver Birch Linea	M10	G10
Paldao		
Thicket	M75	G75
Paldao	M76	G76
Canyon	M77	G77

PLANK

Plank offers dramatic variations in veneer leaf color, length, and natural characteristics; it stimulates randomly matched veneers

	Matte	Gloss
Plank Walnut		
Clear Coat	M38	G38

NOVAWRAP

Only available on Tesano

White		NW-30
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METAL FINISHES

Available on metal trim pieces for Tesano table and Tech Node

Black Anodized*	MBA
Clear Anodized	CA

*Up-Charge applies.

Available on Power Rail and Foot Rail

Aged Bronze	A8010
Black	A44
Burnished	A8009
Cloud	A8004
Foil	A8006
Galaxy	A8007
Polished Chrome*	PC
Satin Bronze	A8011
Shadow	A8005
Storm	A8012

*Finish option available on Foot Rail only. Up-Charge applies.

TESANO™ SURFACE MATERIALS

GLASS (SATIN OR GLOSS)

	Satin	Gloss
Black	BS	-
Clove	VS	VG
Meringue	MS	MG
Quill	QS	QG
White	WS	WG

LAMINATES

Wood Grain Laminates

Formica White Ash	8841-58
Formica Natural Ash	8843-58
Formica Aged Ash	8844-58
Formica Weathered Ash	8842-58
Formica Oiled Legno	8846-58
Formica Bleached Legno	8845-58
Formica Blackened Legno	8848-58
Formica Pecan Woodline	5883-58
Formica Chestnut Woodline	5884-58
Formica Urban Planked Oak	9312-58
Formica Thermo Walnut	6402-58
Formica Smoky Brown Pear	5488-58
Formica Espresso Pear	5489-58
Formica Smoky Walnut Woodline	6926-58
Formica White Knotty Maple	7410-58
Formica Sand Maple	9237-58
Formica Planked Coffee Oak	7413-58

UPHOLSTERY FABRICS

Applies to Benches

Nucraft is pleased to have partnered with KnollTextiles, Spinneybeck, and UltraFabrics to offer a concise selection of standard upholstery fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

Knoll Felt* | K1207 | Grade C

Ivory	1
Apple	3
Canary	5
Poppy	7
Cadet	11
Mocha	15
Pewter	17
Tar	20

Knoll Hopsack* | K1206 | Grade C

Buff	1
Stucco	2
Lime	4
Magenta	9
Red	10
Admiral	11
Putty	13
Black	16

Knoll Hourglass* | K1523 | Grade A

Gull	2
Sandbar	3
Flax	5
Beeswax	6
Sizzle	9
Tart	11
Bluebird	13
Spring	16
Bark	21
Misty	24
Alley	27

CF-Stinson | Sundance with Sta-Kleen

Avalanche	SND 12
Beeswax	SND 16
Frothe	SND 21
Arabica	SND 33
Festival	SND 11
Lucent	SND 22
Cyrpress	SND 13
Yuma	SND 26
Cider	SND 14
Macaroon	SND 32
Pale Aqua	SND 15
Mica	SND 31
Valentine	SND 19
Zin	SND 29
Ballpoint	SND 25
Magic	SND 30
Sangria	SND 24
Chicory	SND 28
Concord	SND 34
Pitch	SND 35

GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics from some of the biggest names in the textile industry have been graded into this price list. For a current list of graded-in manufacturers and additional information on our graded-in fabrics program, please go to www.nucraft.com. All Graded-In and COM fabrics will require pre-approval for use on Talis and Arena benches. Please contact Nucraft Customer Service for assistance with this process.

NET PRICE PER YARD	NUCRAFT GRADE
\$0 - \$20.00	A
\$20.01 - \$35.00	B
\$35.01 - \$50.00	C
\$50.01 - \$65.00	D
\$65.01 - \$80.00	E
\$80.01 - \$95.00	F
\$95.01 - \$110.00	G
\$110.01 - \$125.00	H

COM SPECIFICATIONS

For COM orders please include the following:

- Name of customer
- Customer's purchase order number
- Model number and quantity of piece(s) to be covered
- Specify right-way or railroad application (railroad is the default if no selection is made)
- If fabric is a stripe or pattern, specify vertical or horizontal application
- Supplier's name, material number and description

YARDAGE ESTIMATING

All yardages in the price list are based on 54" wide plain (no match) fabric. The following is a guide for fabrics that are less than 54" wide or have a pattern match.

Fabric Less Than 54" Wide

For 50" wide fabrics allow 10% additional fabric

For 48" wide fabrics allow 15% additional fabric

For 45" wide fabrics allow 20% additional fabric

For 36" wide fabrics allow 50% additional fabric

For Pattern Match Fabrics

3" to 14" repeat allow 15% additional fabric

15" to 19" repeat allow 20% additional fabric

20" to 27" repeat allow 25% additional fabric

28" to 36" repeat allow 30% additional fabric

Nucraft may add a charge for sewing, cutting and matching unusual COM or COL materials to cover additional costs. Call customer service for pricing.

It is the sole responsibility of the customer to determine that the fabric is appropriate for the application in which it will be used.

Once COM/COL is accepted, Nucraft assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Nucraft product beyond our normal quality standards.

All Graded-In and COM fabrics will require pre-approval for use on Talis and Arena benches. Please contact Nucraft Customer Service for assistance with this process.

The fabric should be sent to the following address:

Nucraft Furniture Company
5151 West River Drive
Comstock Park, MI 49321
Attn: Order Processing

FIRE RESISTANCE

Nucraft will only work with textiles that meet the ACT Voluntary Performance Guidelines:

- Nucraft fabric tack panels incorporate fabrics that meet the ASTM E 84 standard US flammability test for wrapped panels.
- Nucraft upholstery fabrics for benches and cushions must meet one or more of the following flammability tests; NFPA 260, NFPA 701, or CAL 117.
- All COM fabrics must meet the required flammability standards per fabric application.
- Nucraft reserves the right to decline any fabrics that do not meet ACT standard flammability requirements.

COM LEATHER SPECIFICS

The following is a guide for specifying leather requirements. The guide is based on the following general information.

A full "domestic" hide is approximately 50-60 square feet. A specialty or calf hide is approximately 35 square feet. Of this footage there are various non-usable areas included in the hide's size. Conversion of fabric yardage to leather is approximately 1 yard = 18 square feet.

Bench Requirements

48" benches will require 1/2 domestic hide or 1 full calf hide.

60" benches will require 1 domestic hide or 2 calf hides.

72" benches will require approximately 1 full domestic hide or 3 calf hides.

The boxing around the seat, if required, will have 4-6 seams that will be placed aesthetically based on the yield and usable remains of the hides.