

NUCRAFT

Two4Six Racetrack Base  
Installation Instructions  
ID: 100

# Before Beginning Installation

- Read through the entire instruction thoroughly
- A minimum of 2 persons is required for these assemblies
- These instructions reflect typical assemblies. They may not match your specific configuration
- NOTE: DO NOT overtighten screws on worksurfaces, this may cause damage.

# Required Tools

- Drill Driver
- #2 and #3 Phillips Bit
- Allen Wrench Set
- Level

# Base Locations (Tables 96" and under)

- For Rectangle and Soft Rectangle tables, with lengths 96" and under, place the bases on the underside of the worksurface.
- Locate them according to the chart. Dimension "A" is from the center line of the base, while dimension "B" is from the edge of the mounting plate.

NOTE: Place a shipping blanket under the work surface to prevent damage to the top finish.

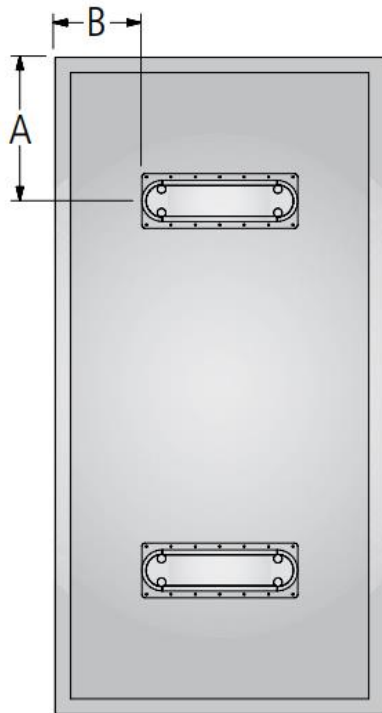
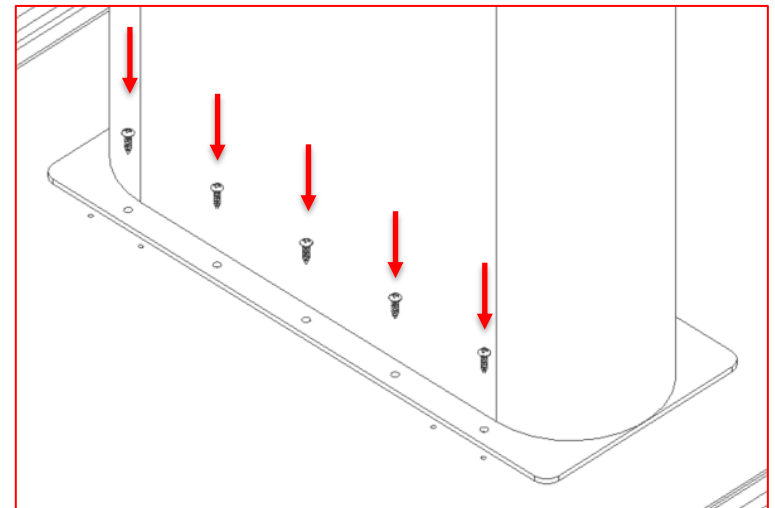
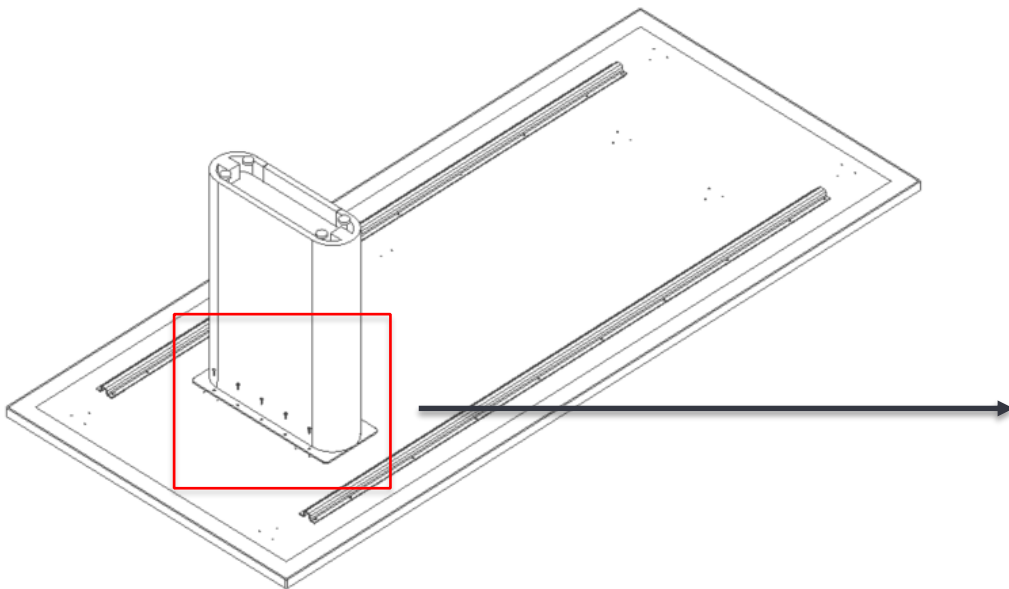


Table Size	Base	A (End)	B (Side)
72 x 42	Racetrack	21.0	10.88
78 x 42	Racetrack	21.0	10.88
84 x 42	Racetrack	21.0	10.88
90 x 42	Racetrack	21.0	10.88
96 x 42	Racetrack	21.0	10.88
72 x 48	Racetrack	21.0	12.63
78 x 48	Racetrack	21.0	12.63
84 x 48	Racetrack	21.0	12.63
90 x 48	Racetrack	21.0	12.63
96 x 48	Racetrack	21.0	12.63

# Step 1: Base Attachment (Tables 96" and under)

- With the bases in the proper position, attach them to the worksurface by screwing through the attached mounting plate into the underside of the worksurface using the supplied 1" pan head screws.

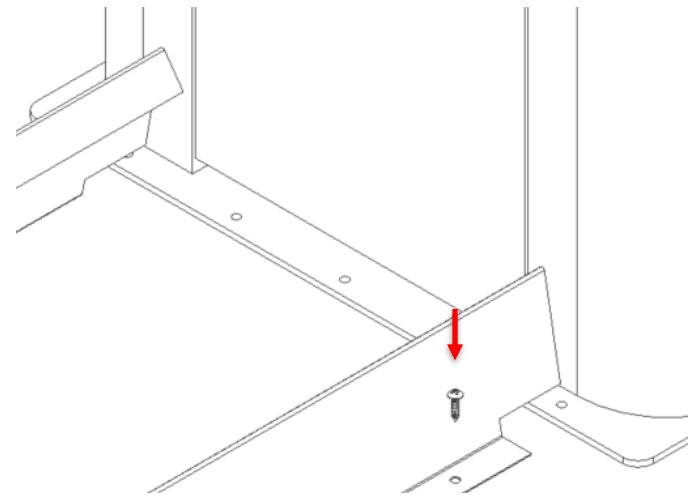
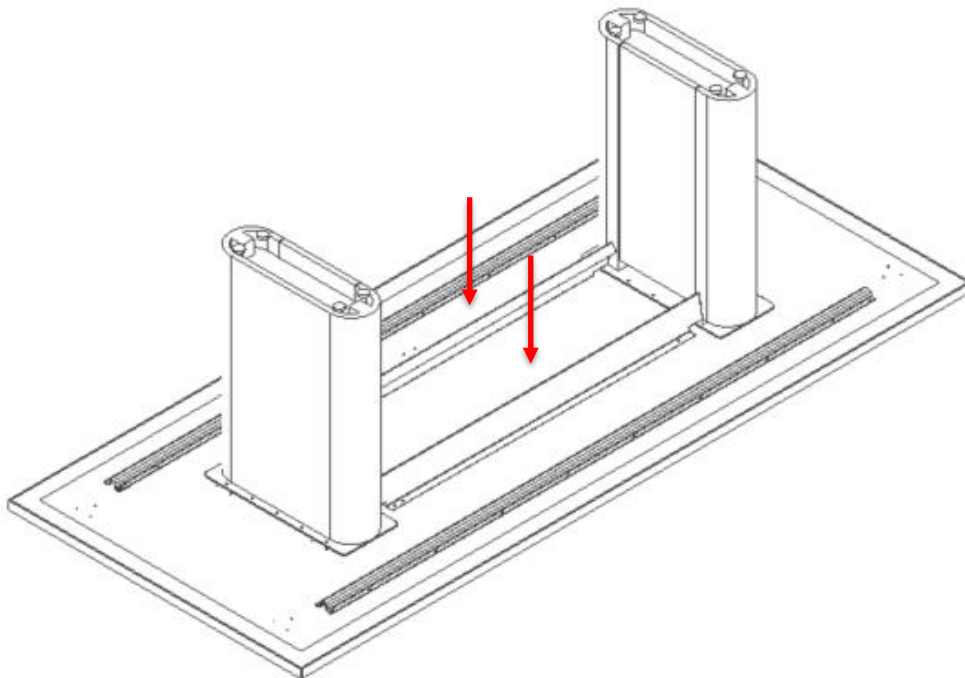
NOTE: 10 screws per base are required to ensure proper attachment.



## Step 2: Power Shrouds (Tables 96" and under)

- Locate the power shrouds and attach them to the underside of the worksurface by screwing through the pre-drilled holes using the supplied 1" pan head screws.

NOTE: Ensure that the inside edge of the power shroud is placed outside the edge of the access panel on the base to prevent interference.



## Step 3: Level Table (Tables 96" and under)

NOTE: Glides are located on bottom of the bases for adjustment.

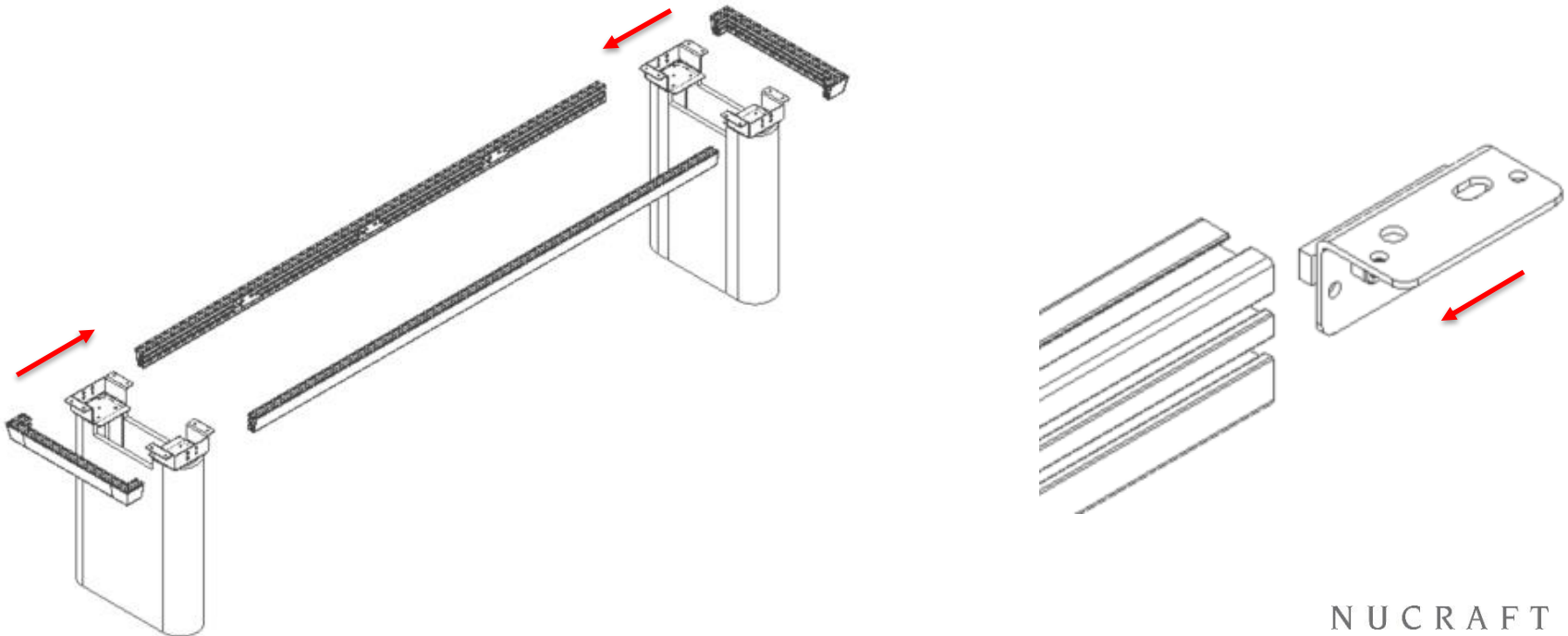
- Place a level on the top of the work surface, adjusting the glides as needed to achieve a level table.
- Repeat the above procedure along the width of the top.
- Double check both directions.



# Step 1: Base Assembly (Tables 102" and over)

- For Rectangle and Soft Rectangle tables with lengths 102" and over, locate the aluminum extrusions and base assemblies. Set them up similar to the figure shown on the bottom left.
- Brackets:
  1. First, slide worksurface mounting brackets onto the aluminum extrusion by sliding the attached keyway clamping bar into the corresponding channel in the aluminum extrusion.
  2. Second, slide the base assemblies onto the aluminum extrusion the same way.

NOTE: Keep the attachment cap head screws loose so that brackets and bases can be adjusted in the following steps.



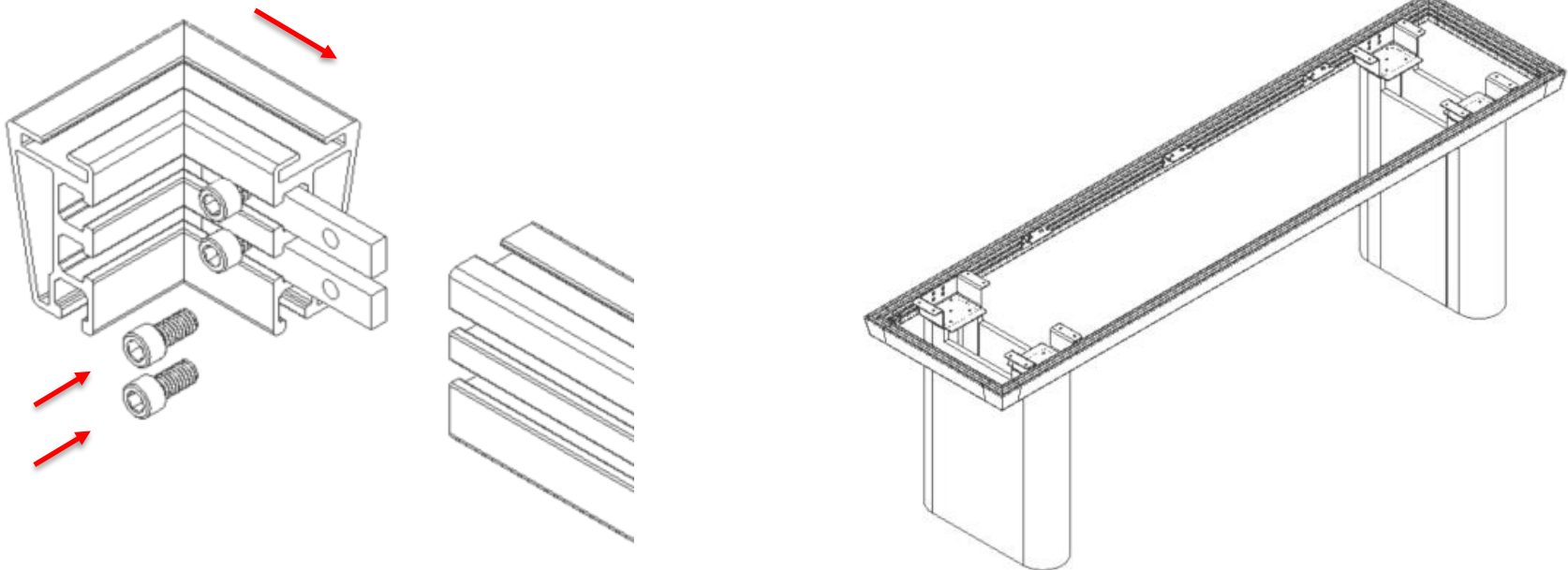


## Step 2: Base Assembly cont. (Tables 102" and over)

- Connect all the aluminum extrusion pieces together using the additional keyway clamping bars and cap screws.
- With the worksurface mounting brackets and base assemblies still loose, slide the bases to the appropriate positions on the ends of the frame assembly. (See next page for placement dimensions.)

NOTE: If three bases are present, ensure to place the center base in the middle of the frame assembly.

- Space the worksurface mounting brackets evenly between base assemblies and tighten all cap screws locking both the mounting brackets in place.



# Base Locations (Tables 102"-144")

- For Rectangle and Soft Rectangle tables with lengths 102" to 144", the desired locations of the bases are shown on the chart below.

NOTE: Dimension "A" is from the center point of the base, while dimension "B" is from the edge of the mounting plates.

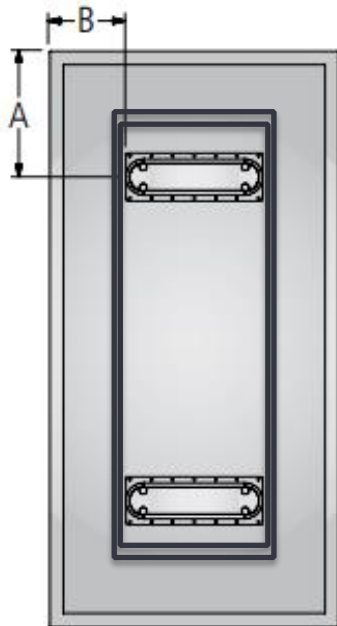


Table Size	Base	A (End)	B (Side)
96 x 48	Racetrack	21.0	12.63
102 x 42	Racetrack	26.0	10.88
102 x 48	Racetrack	26.0	12.63
108 x 42	Racetrack	26.0	10.88
108 x 48	Racetrack	26.0	12.63
108 x 54	Racetrack	26.0	14.56
114 x 42	Racetrack	26.0	10.88
114 x 48	Racetrack	26.0	12.63
114 x 54	Racetrack	26.0	14.56
120 x 42	Racetrack	26.0	10.88
120 x 48	Racetrack	26.0	12.63
120 x 54	Racetrack	26.0	14.56
132 x 42	Racetrack	26.0	10.88
132 x 48	Racetrack	26.0	12.63
132 x 54	Racetrack	26.0	14.56
144 x 48	Racetrack	26.0	12.63
144 x 54	Racetrack	26.0	14.56
144 x 60	Racetrack	26.0	16.56

# Base Locations (Tables 156" and over)

- For Rectangle and Soft Rectangle tables with lengths 156" and over, the desired locations of the bases are shown on the chart below.

NOTE: Dimension "A" and "C" is from the center line of the bases, while dimension "B" is from the edge of the base beam.

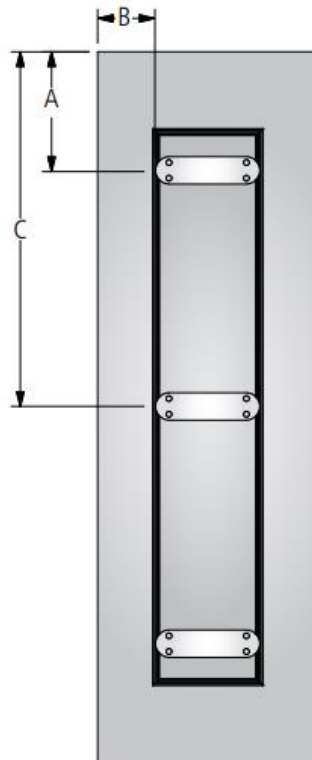
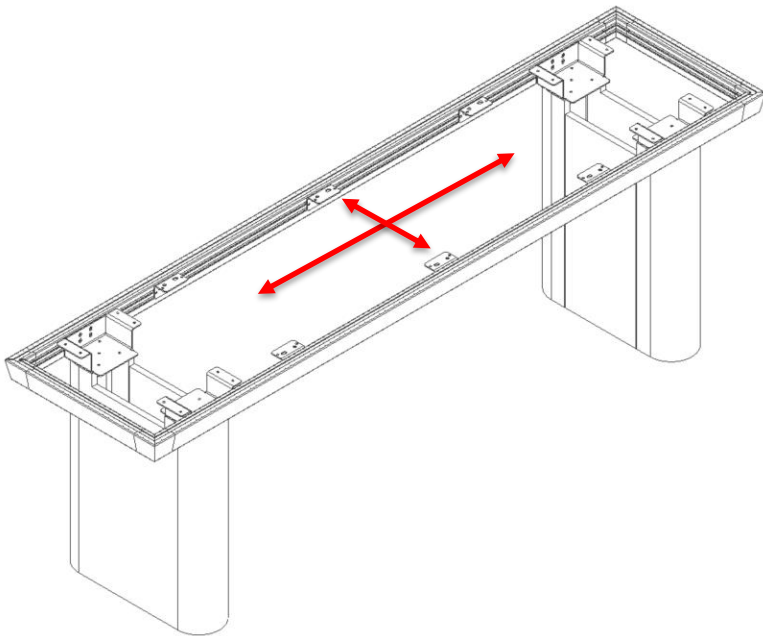


Table Size	Base	A (End)	B (Side)	C (Center)
156 x 48	Racetrack	26	12.63	78.0
156 x 54	Racetrack	26	14.56	78
156 x 60	Racetrack	26	16.56	78
168 x 54	Racetrack	26	14.56	84
168 x 60	Racetrack	26	16.56	84
180 x 54	Racetrack	26	14.56	90
180 x 60	Racetrack	26	16.56	90
192 x 54	Racetrack	26	14.56	96
192 x 60	Racetrack	26	16.56	96
204 x 54	Racetrack	26	14.56	102
204 x 60	Racetrack	26	16.56	102
216 x 54	Racetrack	26	14.56	108
216 x 60	Racetrack	26	16.56	108
228 x 54	Racetrack	26	14.56	114
228 x 60	Racetrack	26	16.56	114
240 x 54	Racetrack	26	14.56	120
240 x 60	Racetrack	26	16.56	120

## Step 3: Leveling (Tables 102" and over)

NOTE: Glides are located on bottom of the bases for adjustment.

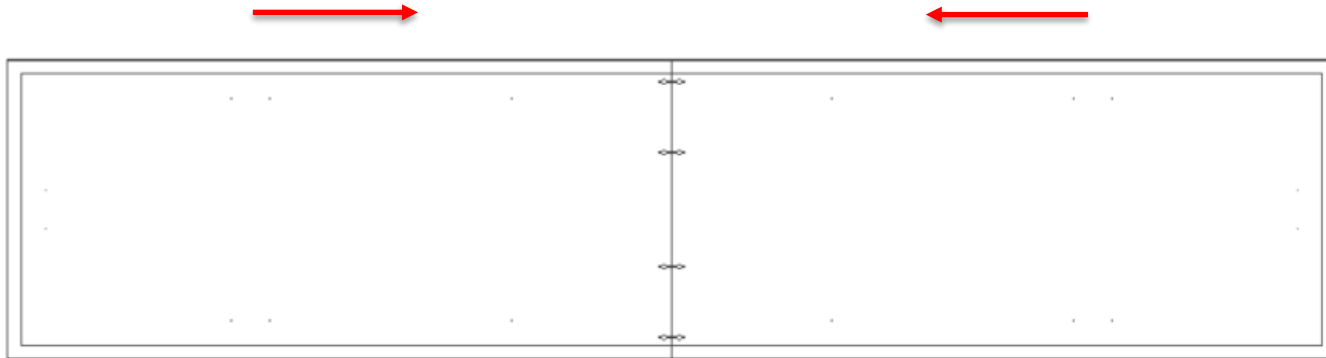
- Place a level on the top of the work surface, adjusting the glides as needed to achieve a level table.
- Repeat the above procedure along the width of the top.
- Double check both directions.



## Step 4: Worksurface Assembly (Tables 144" and over)

- Lay the worksurfaces on a flat surface and connect them using the supplied tite-joint fasteners in the pre-routed pockets on the underside.

NOTE: Be sure to lay the worksurfaces on a soft material to prevent from damaging the tops.

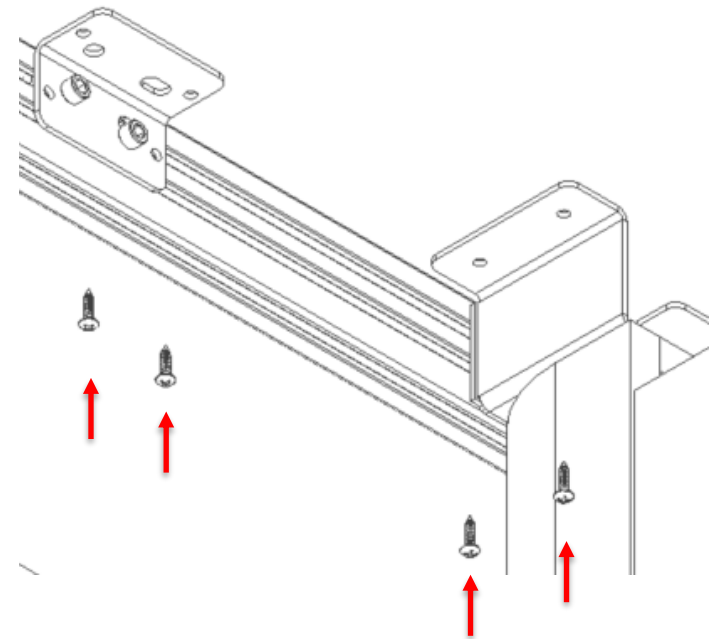
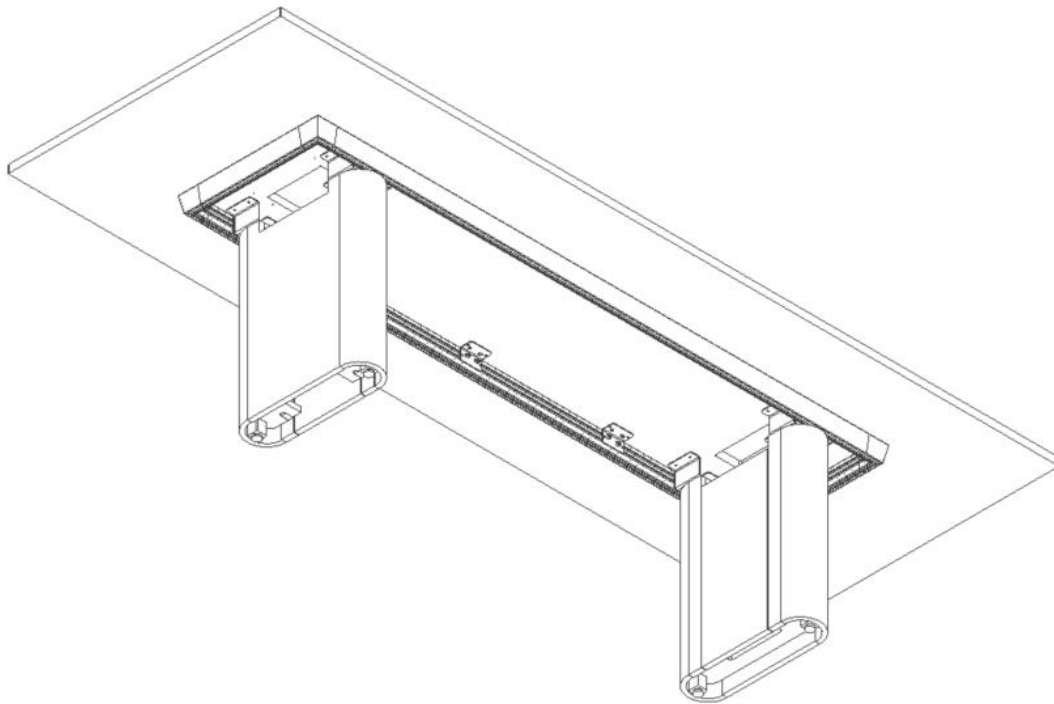


## Step 3: Work Surface Attachment (Tables 102" and over)

- Place the worksurface onto the base frame assembly and center it.

NOTE: Double check to ensure the worksurface is centered width and length before attachment.

- With the frame assembly and worksurface in place, attach by screwing through the brackets attached to the frame and leg assemblies into the bottom of the worksurface using the supplied 1" pan head screws.



## Step 4: Power Shrouds (Tables 102" and over)

- Locate the power shrouds and attach them to the underside of the worksurface by screwing through the pre-drilled holes using the supplied 1" pan head screws.

NOTE: Ensure that the inside edge of the power shroud is placed outside the edge of the access door on the base to prevent interference.

